Sanitary Spools

Sanitary spools are pre-fabricated lengths of stainless steel tubing with sanitary fittings welded to the ends.

Applications
- Sanitary process lines can be built without having to use on-site fabrication or welding
- OEM skid packages that have predetermined spool specifications: Tube O.D. and length, end connections, and finish

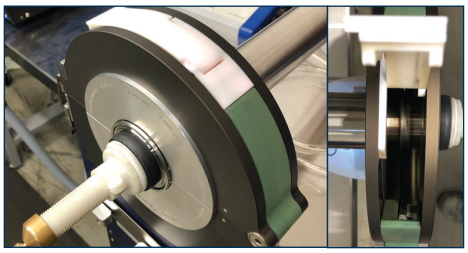
Sizes
- 1/2” - 4” tube O.D.

Features
- Clamp connection, standard[1]
- Will fabricate to customer drawings
- Customer part number/logo can be laser etched on each spool

Materials
- 304 or 316L stainless steel
- Surface finish: 32 Ra I.D./O.D., standard[1]

Most orders ship within 2-3 days after receipt of order

Manufacturing Process



Orbital Welding

Polishing

Laser Etching

[1]Please see part number key on reverse side for all length, connection, and finish options.

The Right Connection®

Dixon Sanitary

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Dixon Spool Fabrication - Part Number Key

Dixon Spool Fabrication Part Number Key Example: S10CB100.125RC		Prefix	Size	Connections		Overall Length							Material	Surface Finish
		S	10	C	B	1	0	0	.	1	2	5	R	C
Size	**Code**													
1/2”	50													
3/4”	75													
1”	10													
1-1/2”	15													
2”	20													
2-1/2”	25													
3”	30													
4”	40													
Connections	**Code**													
KF Flange	A													
Clamp	C													
Weld	B													
Female I-Line	F													
Male I-Line	M													
Threaded Bevel	T													
Plain Bevel	P													
Q-Line	Q													
John Perry Plain	J													
John Perry Threaded	H													
Female NPT *	1													
Male NPT *	2													
Overall Length	**Code**													
Hundreds Place (given in inches)	0-9													
Tens Place (given in inches)	0-9													
Ones Place (given in inches)	0-9													
Decimal divider	.													
Tenths Place (given in inches)	0-9													
Hundredths Place (given in inches)	0-9													
Thousandths Place (given in inches)	0-9													
Material	**Code**													
304	G													
316L	R													
Surface Finish	**Code**													
#7 Polished 32 Ra I.D./O.D.	C													
SF1 Mechanically Polished 20 Ra (I.D.) and 32 Ra (O.D.)	F													
SF2 Mechanically Polished 25 Ra (I.D.) and 32 Ra (O.D.)	G													
SF3 Mechanically Polished 30 Ra (I.D.) and 32 Ra (O.D.)	H													
SF4 Electropolished 15 Ra (I.D.) and Mechanically Polished 32 Ra (O.D.)	J													
SF5 Electropolished 20 Ra (I.D.) and 32 Ra (O.D.)	K													
SF6 Electropolished 25 Ra (I.D.) and Mechanically Polished 32 Ra (O.D.)	L													
Polished 32 Ra I.D./O.D. with Welds Unground	M													

* NOT 3A Certified

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