



CINCINNATI, OHIO 45246 (513) 874-8499

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# Manufacturers of liquid level controls for overfill prevention.

- Liquid terminal operations
- Field storage







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The Right Connection®

#### A Leader in Liquid Terminal Automation Controls. Standard Products, Custom Designs and Applications.

- Intrinsically safe for the most hazardous areas.
- Rugged *Phase-Shift* level sensor. No moving parts. Stainless Steel interlocking armor probe cable.
- Optional self-test feature permits testing entire system prior to loading.
- Specifically designed for liquid terminal operation. Graduated rod, laser engraved scale, up to 60" long.
  - Adjustable insertion length, 1/2" NPT connection.

  - Fail-Safe design. Trips on open or shorted cable or power failure.

Batch Loading and Overfill Protection, Tank Cars, Tank Trucks, Marine Barges, Open and Close Dome

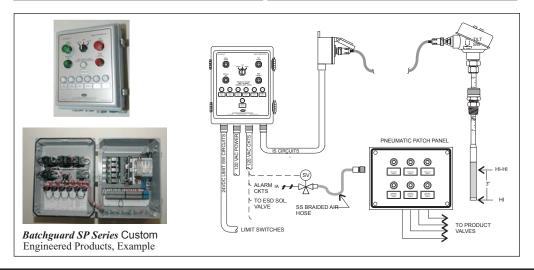




Spillguard <sup>™</sup>A-210 Automatic High Level Shutdown Optional ground varification and tilt interlocks



Spillguard A-200 Automatic High Level Shutdown Optional ground varification and tilt interlocks





Model A-100 Outalarm<sup>™</sup> selfcontained Battery operated alarm. Up to 2500 Hour battery life, high intensity visual and audible outputs, optional remote output.





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Model A-100 *Outalarm*™
Portable Battery Operated
Liquid Level Alarm

- Various configurations
- Options
- Accessories





# Manufacturers of liquid level controls for overfill prevention.

- Liquid terminal automation
- Field storage





# The Right Connection®

## BATTERY OPERATED PORTABLE ULLAGE ALARM

MODELA-100

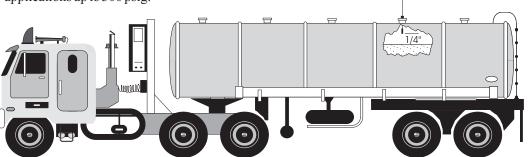
**SELFCONTAINED PORTABLE ULLAGE ALARM** . . . . . for use in loading *tank cars, tank trucks, barges, ships*. Prevent spills, personnel exposure, overloading. Suitable for open and closed dome loading.

#### **FEATURES:**

- Totally self contained no wires, no tubing, no external power.
- Rugged weather and corrosion resistant construction.
- No moving parts, tip sensitive *phase shift*  $^{\text{m}}$  digital capacitance sensor.
- Intrinsically safe design perANSI/UL913 for Class I, Div 1 Groups A, B, C, & D Hazardous Areas.
- Requires no calibration or adjustment.
- Operates up to 2500 hours on single 9 V alkaline battery.
- Adjustable insertion length through standard 1/2" NPT fitting.
- High intensity audible and flashing visual outputs.
- Full hard graduated rod, laser engraved.
- Optional opto-isolated solid state contact output.
- Fail Safe continuous battery monitor, goes to alarm state on low battery.

#### **SPECIFICATIONS:**

- Activation point: 1/4" above liquid surface.
- Probe length: 2 ft. 3 ft. 4 ft. & 5 ft. standard. Custom and longer lengths available.
- Insertion length: 4" to max probe length.
- Battery current drain: <0.23 ma during standby, <50 ma in alarm state.
- Minimum dielectric constant 1.8
- Horn intensity: 101 db at 2 ft.
- Light output: 3 ea 3000 mcd high intensity flashing LED's.
- Wetted materials: 316 SS, Teflon™ Other materials available.
- Temperature range -14 to +250 Deg F
- Pressure rating standard unit 50 psig. Consult factory for applications up to 300 psig.





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5/8" OD TIP TEFLON



## OUTALARM OPERATING INSTRUCTIONS

**MODEL A-100** 

- 1. Test unit by operating battery test. If the test light glows green the battery is ok. Replace battery with a fresh 9 v alkaline if the lamp flashes red..
  - Note: The A-100 features a continuous fail safe battery monitor. In the event that the battery voltage drops below the lower threshold voltage, the unit will go into alarm and remain so until turned off. While in the low battery alarm mode the battery test light will flash red.
- 2. Turn unit on by operating the toggle to the right. The protective ring has been provided to ensure that the toggle does not get accidently bumped to the off position.
- 3. Test operation of alarm by letting the probe tip contact a liquid or firm object. The horn should activate and the alarm lights should flash. If the battery test light flashes red replace the battery.
- 4. Insert probe into vessel through a 1/2" NPT connection. Finger tight is adequate in most cases.
- 5. Adjust probe to proper outage and tighten the knurled nut. Again, finger tight should be adequate.
- 6. Alarm is now in operation.
- 7. <u>Caution</u> loosen packing nut before moving rod up or down to prevent galling rod.

#### **GENERAL COMMENTS:**

- 1. The alarm activates when the probe tip is approximately 1/4" below the liquid surface, +/- 1/4" depending on the dielectric constant of the material being sensed. The response time is instantaneous.
- 2. Battery life is quite long. The current drain at standby conditions is less than 0.30 MA, and in the alarm mode the drain is approximately 40 MA. The capacity of a fresh alkaline battery is approximately 600 MA-hours. The new Ultralife U9VL Lithium battery can be safely used in this apparatus and meets the Intrinsic Safety requirement. Life expectancy of the lithium battery is approximately twice that of an alkaline battery with a somewhat louder horn output as a result of the battery's higher output voltage.

05/31/14



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## BATTERY OPERATED PORTABLE ULLAGE ALARM

MODELA100-HT325

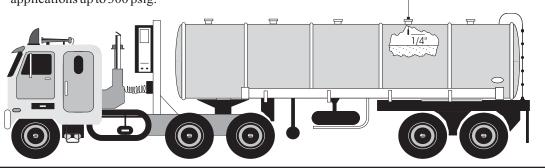
**SELFCONTAINED PORTABLE ULLAGEALARM** . . . . . for use in loading *high temperature liquids up to 325F* Prevent spills, personnel exposure, overloading. Suitable for open and closed dome loading. *Tip sensitive Phase-Shift*  $^{\text{TM}}$  *Capacitance Sensor* for conductive and non-conductive fluids.

#### **FEATURES:**

- Totally self contained no wires, no tubing, no external power.
- Rugged weather and corrosion resistant construction.
- No moving parts, tip sensitive *phase shift*<sup>™</sup> digital capacitance sensor.
- Intrinsically safe design perANSI/UL913 for Class I, Div 1 Groups A, B, C, & D Hazardous Areas.
- Requires no calibration or adjustment.
- Operates up to 2500 hours on single 9 V alkaline battery.
- Adjustable insertion length through standard 1/2" NPT fitting.
- High intensity audible and flashing visual outputs.
- Full hard graduated rod, laser engraved.
- Optional opto-isolated solid state contact output.
- Fail Safe continuous battery monitor, goes to alarm state on low battery.

#### **SPECIFICATIONS:**

- Activation point: 1/4" above liquid surface.
- Probe length: 2 ft. 3 ft. 4 ft. & 5 ft. standard. Custom and longer lengths available.
- Insertion length: 4" to max probe length.
- Battery current drain: <0.23 ma during standby, <50 ma in alarm state.
- Minimum dielectric constant 1.7
- Horn intensity: 101 db at 2 ft.
- Light output: 3 ea 3000 mcd high intensity flashing LED's.
- Wetted materials: 316 SS, Teflon<sup>™</sup>. Other materials available.
- Temperature range -14 to +325 Deg F
- Pressure rating standard unit 50 psig. Consult factory for applications up to 300 psig.



#### INDUSTRIAL FLUID CONTROLS

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5/8" OD TIP TEFLON

1/2" OD SHAFT

316 SS, 1/4" GRADUATIONS

SLIDING GLAND

1/2"NPT



## OUTALARM<sup>™</sup> OPERATING INSTRUCTIONS



**MODEL A100-HT325** 

- 1. Test unit by operating battery test. If the test light glows green the battery is ok. Replace battery with a fresh 9 v alkaline if the lamp flashes red..
  - Note: The A-100 features a continuous fail safe battery monitor. In the event that the battery voltage drops below the lower threshold voltage, the unit will go into alarm and remain so until turned off. While in the low battery alarm mode the battery test light will flash red.
- 2. Turn unit on by operating the toggle to the right. The protective ring has been provided to ensure that the toggle does not get accidently bumped to the off position.
- 3. Test operation of alarm by letting the probe tip contact a liquid or firm object. The horn should activate and the alarm lights should flash. If the battery test light flashes red replace the battery.
- 4. Insert probe into vessel through a 1/2" NPT connection. Finger tight is adequate in most cases.
- 5. Adjust probe to proper outage and tighten the knurled nut. Again, finger tight should be adequate.
- 6. Alarm is now in operation.
- 7. <u>Caution</u> loosen packing nut before moving rod up or down to prevent galling rod.

#### **GENERAL COMMENTS:**

- 1. The alarm activates when the probe tip is approximately 1/4" below the liquid surface, +/- 1/4" depending on the dielectric constant of the material being sensed. The response time is instantaneous.
- 2. Battery life is quite long. The current drain at standby conditions is less than 0.25 MA, and in the alarm mode the drain is approximately 40 MA. The capacity of a fresh alkaline battery is approximately 600 MA-hours. The new Ultralife U9VL Lithium battery can be safely used in this apparatus and meets the Intrinsic Safety requirement. Life expectancy of the lithium battery is approximately twice that of an alkaline battery with a somewhat louder horn output as a result of the battery's higher output voltage.





#### BATTERYOPERATED

### HIGH TEMPERATURE PORTABLE ULLAG ALARM MODELA-100C

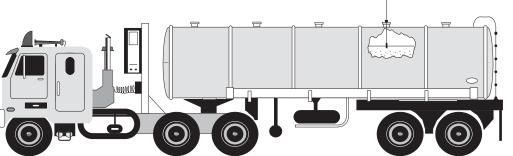
**SELFCONTAINED PORTABLE ULLAGE ALARM....** for use in loading *tank cars, tank trucks, barges, ships.* Prevent spills, personnel exposure, overloading. Suitable for open and closed dome loading. Conductivity sensor for conductive fluids.

#### **FEATURES:**

- Totally self contained no wires, no tubing, no external power.
- Rugged weather and corrosion resistant construction.
- No moving parts, variable sensitivity conductivity sensor.
- Intrinsically safe design per ANSI/UL913 for Class I, Div 1 Groups A, B, C, & D Hazardous Areas.
- Requires no calibration or adjustment.
- Operates up to 5000 hours on single 9 V alkaline battery.
- Adjustable insertion length through standard 1/2" NPT fitting.
- High intensity audible and flashing visual outputs.
- Graduated rod, laser engraved.
- Optional opto-isolated solid state contact output.
- Fail Safe continuous battery monitor, goes to alarm state on low battery.

#### **SPECIFICATIONS:**

- Activation point: tip 1/2" below liquid surface.
- Sensor sensitivity adjustable from 0-500 k ohms.
   Nominal setting 200 kohms.
- Probe length: 2 ft. 3 ft. 4 ft. & 5 ft. standard. Custom and longer lengths available.
- Insertion length: 4" to max probe length.
- Battery current drain: <0.12 ma standby, <50 ma alarm state.
- Horn intensity: 100 db at 2 ft.
- Light output: 3 ea 3000 mcd high intensity flashing LED's.
- Wetted materials: 316 SS and teflon. Other materials available.
- Temperature range -50 to 500 Deg F standard.
- Pressure rating standard unit 50 psig. Consult factory for applications up to 300 psig.

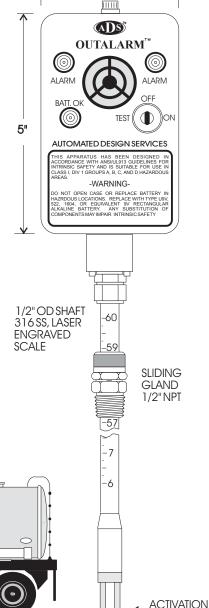


#### INDUSTRIAL FLUID CONTROLS

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**POINT** 



3"



## The Right Connection®

## BATTERY OPERATED PORTABLE ULLAGE ALARM FOR CONDUCTIVE FLUIDS

MODELA-100 CSS

3"

**SELF CONTAINED PORTABLE ULLAGE ALARM....** for use in loading tank cars, tank trucks and barges. Prevent spills, personnel exposure, overloading. Suitable for closed dome loading.

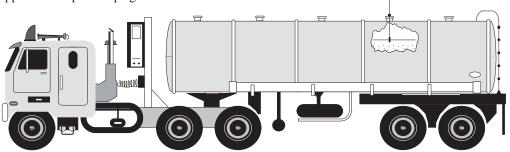
#### **FEATURES:**

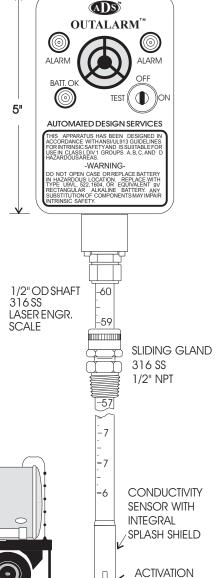
- Totally self contained no wires, no tubing, no external power.
- Rugged weather and corrosion resistant construction.
- No moving parts, conductivity sensor with integral splash shield
- Intrinsically safe design per ANSI/UL913 for Class I, Div 1 Groups A, B, C, & D Hazardous Areas.
- Requires no calibration or adjustment.
- Operates up to 5000 hours on single 9 V alkaline battery.
- Adjustable insertion length through standard 1/2" NPT fitting.
- High intensity audible and flashing visual outputs.
- Graduated rod, laser engraved.
- Optional opto-isolated solid state contact output.
- Fail Safe continuous battery monitor, goes to alarm state on low battery.

#### **SPECIFICATIONS:**

- Sensor sensitivity 200k ohms
- Probe length: 2 ft. 3 ft. 4 ft. & 5 ft. standard. Custom and longer lengths available.
- Insertion length: 4" to max probe length.
- Battery current drain: <0.12 ma during standby, <50 ma in alarm state.
- Horn intensity: 100 db at 2 ft.
- Light output: 3 ea 3000 mcd high intensity flashing LED's.
- Wetted materials: 316SS and Teflon.
- Temperature range -14 to +500 Deg F
   Pressure rating standard unit 50 psig. Consult factory for

Pressure rating - standard unit 50 psig. Constapplications up to 300 psig.





#### INDUSTRIAL FLUID CONTROLS

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**POINT** 



## OUTALARM OPERATING INSTRUCTIONS



MODEL A-100C/CSS

- 1. Test unit by operating battery test. If the test light glows green the battery is ok. Replace battery with a fresh 9 v alkaline if the lamp does not light.
  - Note: The A-100 features a continuous fail safe battery monitor. In the event that the battery voltage drops below the lower threshold voltage, the unit will go into alarm and remain so until turned off. While in the low battery alarm mode the battery test light will flash red.
- 2. Turn unit on by operating the toggle to the right. The protective ring has been provided to ensure that the toggle does not get accidently bumped to the off position.
- 3. Test operation of alarm by letting the probe tip contact a sample of the liquid to be detected. The horn should activate and the alarm lights should flash. If the battery test light flashes red, replace battery with a fresh 9 V rectangular alkaline battery.
- 4. Insert probe into vessel through a 1/2" NPT connection. Finger tight is adequate in most cases.
- 5. Adjust probe to proper outage and tighten the knurled packing nut. Again, finger tight should be adequate.
- 6. Alarm is now in operation.
- 7. <u>Caution</u>- loosen packing nut before moving rod up or down to prevent galling rod.

#### GENERAL COMMENTS:

- 1. The alarm activates when the probe tip electrodes are bridged by a conductive fluid. The resistance at which activation occurs is factory set at 200 k ohms.

  Other sensitivities are available in the range of 0 to 500K ohms.
- 2. Battery life is quite long. The current drain at standby conditions is less than 0.14 MA, and in the alarm mode the drain is approximately 40 MA. The capacity of a fresh alkaline battery is approximately 600 MA-hours. The new Ultralife U9VL Lithium battery can be safely used in this apparatus and meets the Intrinsic Safety requirement. Life expectancy of the lithium battery is approximately twice that of an alkaline battery, with a somewhat louder horn output as a result of the battery's higher output voltage.



### BATTERY OPERATED PORTABLE ULLAGE ALARM



FOR HYDROCHLORIC ACID SERVICE

MODEL A-100H

**SELF CONTAINED PORTABLE ULLAGE ALARM...** for use in loading HCl into tank cars and tank trucks. Prevent spills, personnel exposure, overloading. Suitable for closed dome loading.

#### **FEATURES:** Totally self contained - no wires, no tubing, no external power. Rugged weather and corrosion resistant construction. No moving parts, conductivity sensor with integral splash shield Intrinsically safe design per ANSI/UL913 for Class I, Div 1 Groups A, B, C, & D Hazardous Areas. 5" Requires no calibration or adjustment. Operates up to 5000 hours on single 9 V alkaline battery. Adjustable insertion length through standard 1/2" NPT fitting. High intensity audible and flashing visual outputs. Graduated rod, laser engraved. Optional opto-isolated solid state contact output. Fail Safe continuous battery monitor, goes to alarm state on low battery. **SPECIFICATIONS:** Sensor sensitivity 200k ohms Probe length: 2 ft. 3 ft. 4 ft. & 5 ft. standard. Custom and longer lengths available. SLIDING GLAND Insertion length: 4" to max probe length. SOLID TEFLON 1/2" NPT Battery current drain: <0.12 ma during standby, < 50 ma in alarm state. Horn intensity: 100 db at 2 ft. Light output: 3 ea 3000 mcd high intensity flashing LED's. 1/2" OD SHAFT Wetted materials: Hastelloy C-276 and Teflon . HAST C-276, LASER ENGR. Temperature range -14 to +300 Deg F **SCALE** Pressure rating - standard unit 50 psig. Consult factory for applications up to 300 psig. CONDUCTIVITY SENSOR WITH **INTEGRAL** SPLASH SHIELD ACTIVATION

INDUSTRIAL FLUID CONTROLS

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POINT



## OUTALARM OPERATING INSTRUCTIONS



MODEL A-100HCL

- 1. Test unit by operating battery test. If the test light glows green the battery is ok. Replace battery with a fresh 9 v alkaline if the lamp does not light.
  - Note: The A-100 features a continuous fail safe battery monitor. In the event that the battery voltage drops below the lower threshold voltage, the unit will go into alarm and remain so until turned off. While in the low battery alarm mode the battery test light will flash red.
- 2. Turn unit on by operating the toggle to the right. The protective ring has been provided to ensure that the toggle does not get accidently bumped to the off position.
- 3. Test operation of alarm by letting the probe tip contact a sample of the liquid to be detected. The horn should activate and the alarm lights should flash. If the battery test light flashes red, replace battery with a fresh 9 V rectangular alkaline battery.
- 4. Insert probe into vessel through a 1/2" NPT connection. Finger tight is adequate in most cases.
- 5. Adjust probe to proper outage and tighten the knurled packing nut. Again, finger tight should be adequate.
- 6. Alarm is now in operation.
- 7. <u>Caution</u>- loosen packing nut before moving rod up or down to prevent galling rod.

#### GENERAL COMMENTS:

- 1. The alarm activates when the probe tip electrodes are bridged by a conductive fluid. The resistance at which activation occurs can be adjusted from 0 to 500K ohms. The nominal setting as shipped is 200K ohms. Adjustment is made via a 11 turn trim pot on the amplifier module inside the monitor. To change the setting connect a resistor with the desired resistance and adjust the trim pot until the monitor changes state.
- 2. Battery life is quite long. The current drain at standby conditions is less than 0.14 MA, and in the alarm mode the drain is approximately 40 MA. The capacity of a fresh alkaline battery is approximately 600 MA-hours. The new Ultralife U9VL Lithium battery can be safely used in this apparatus and meets the Intrinsic Safety requirement. Life expectancy of the lithium battery is approximately twice that of an alkaline battery, with a somewhat louder horn output as a result of the battery's higher output voltage.





## BATTERY OPERATED PORTABLE PRESSURE ALARM

MODELA100 PRS Hy-Lo

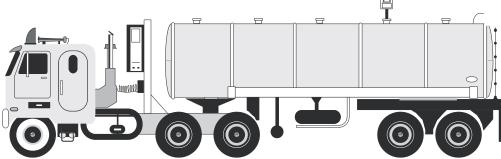
**SELFCONTAINED PORTABLE PRESSUREALARM.** For use in closed dome loading or unloading of *tank cars, tank trucks, barges, ships*. Prevent over or under pressurizing

#### **FEATURES:**

- Totally self contained no wires, no tubing, no external power.
- Rugged weather and corrosion resistant construction.
- Dual set points. Can be configured to alarm on both low pressure decreasing and high pressure increasing over a range of full vacuum to 50 PSIA.
- Intrinsically safe design perANSI/UL913 for Class I, Div 1 Groups A, B, C, & D Hazardous Areas.
- Operates over one year in standby mode on a single 9 Valkaline battery.
- Adapts to a standard 1/4" NPT fitting.
- High intensity audible and flashing visual outputs.
- Optional opto-isolated solid state contact output.
- Fail Safe continuous battery monitor, goes to alarm state on low battery.

#### SPECIFICATIONS:

- Pressure range 0 50 psia adjustable. Higher ranges available.
- Process connection 1/8" and 1/4" male NPT
- Battery current drain: < 0.50 MA during standby (1200 hr life),</li>
   < 50 ma in alarm state.</li>
- Horn intensity: 101 db at 2ft minimum.
- Light output: 3 ea 3000 mcd high intensity flashing LED's.
- Wetted parts all 316 SS welded construction
- Temperature range -40 to +180 Deg F ambient.
- Proof pressure standard unit 150 psia



#### INDUSTRIAL FLUID CONTROLS

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## PRESSURE ALARM OPERATING INSTRUCTIONS



MODEL A100 PRS Hy-Lo

- 1. Test unit by operating battery test. If the test light glows green the battery is ok. Replace battery with a fresh 9 v alkaline if the lamp flashes red.
  - Note: The A-100 features a continuous fail safe battery monitor. In the event that the battery voltage drops below the lower threshold voltage, the unit will go into alarm and remain so until turned off. While in the low battery alarm mode the battery test light will flash red.
- 2. The unit is turned on by operating the toggle to the right. The protective ring has been provided to ensure that the toggle does not get accidently bumped to the off position.
- 3. Connect pressure port to vessel through 1/4" NPT connection. Hand tight is adequate in most cases.
- 4. Turn the power switch on.
- 5. Alarm is now in operation.

#### NOTE

REFER TO PRESSURE SWITCH INSTRUCTION SHEET BEFORE ATTEMPTING TO ADJUST PRESSURE SWITCH

#### **GENERAL COMMENTS:**

Battery life is quite long. The current drain at standby conditions is approx. 0.50 MA, and in the alarm mode the drain is approximately 40 MA. The capacity of a fresh alkaline battery is approximately 600 MA-hours. The new Ultralife U9VL Lithium battery can be safely used in this apparatus and meets the Intrinsic Safety requirement. Life expectancy of the lithium battery is approximately twice that of an alkaline battery with a somewhat louder horn output as a result of the battery's higher output voltage.

## CALIBRATION PROCEDURE DUAL SET POINT ELECTRONIC PRESSURE SWITCH

MODEL NO.: A300-19C050PA4K-2PT

CALIBRATION RANGE: 0 - 50 PSIA

OUTPUT: NAMUR (LO < 1 MA, HI > 2 MA)

WETTED PARTS: 316 SS WELDED DIAPHRAGM

PROOF PRESSURE: 150 PSIA



LOCATION OF CALIBRATION TRIM POTS, TOP VIEW

The electronic pressure switch can be calibrated either as a direct acting or reverse acting single point switch, or as a dual set-point switch that can alarm within or outside of a gap via the two calibration trim pots located at the top of the unit. The calibration procedures are as follow:

Trim pots are multi-turn (11 turns) with slip clutch at each end. When Setting to full CW or full CCW turn screw a minimum of 15 full turns in the appropriate direction. To access the trim pots remove the top fitting by first removing the single Phillips head screw then pulling out the fitting. There is sufficient slack in the wires to allow access to the trim pots.

**DIRECT ACTING SINGLE POINT:** (Output goes from low to high at the set-point on increasing pressure)

Set R-1 fully CCW.

Apply set pressure at the port.

adjust R-2 CW to raise set-point, or CCW to lower set-point.

**REVERSE ACTING SINGLE POINT:** (Output goes from high to low at the set-point on increasing pressure)

Set R-2 fully CW.

Apply set pressure at the port.

adjust R-1 CW to raise set-point, or CCW to lower set-point.

**ALARM OUTSIDE OF A GAP:** (Output goes high below a low pressure set-point or above a high pressure set-point)

Temporarily set R-2 fully CW.

Apply low set pressure at the port.

adjust R-1 until alarm goes on (output goes high), CW to raise/CCW to lower.

Raise set pressure to the high value (alarm will clear and output will go low).

Adust R-2 CCW until alarm goes back on (output goes high).



INDUSTRIAL FLUID CONTROLS

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#### **BATTERY OPERATED** PORTABLE ULLAGE/PRESSURE ALARM

SELFCONTAINED PORTABLE ULLAGE/PRESSURE ALARM..... for use in loading tank cars, tank trucks, barges, ships. Prevent spills, personnel exposure, overloading, overpressure. Suitable for open and closed dome loading.

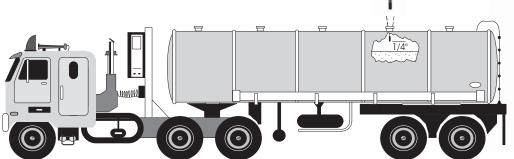
**STANDARD** 

#### **FEATURES:**

- Totally self contained no wires, no tubing, no external power.
- Rugged weather and corrosion resistant construction.
- No moving parts, non contact proximity level sensor.
- Intrinsically safe design per ANSI/UL913 for Class I, Div 1 Groups A, B, C, & D Hazardous Areas.
- Alarms on either high level or dual set-point high/low pressure.
- Operates up to 1000 hours on single 9 V alkaline battery.
- Adjustable insertion length through standard 1/2" NPT fitting.
- High intensity audible and flashing visual outputs.
- Graduated rod, laser engraved.
- Optional opto-isolated solid state contact output.
- Fail Safe continuous battery monitor, goes to alarm state on low battery.

#### **SPECIFICATIONS:**

- Level activation point: 1/4" above liquid surface. Pressure: user adjustable full vacuum to 50 psia, dual point. See calibration instructions.
- Probe length: 2 ft. 3 ft. 4 ft. & 5 ft. standard. Custom and longer lengths available.
- Insertion length: 4" to max probe length.
- Battery current drain: <0.60 ma standby, <50 ma alarm.
- Horn intensity: 101 db at 2 ft.
- Light output: 3 ea 3000 mcd high intensity flashing LED's.
- Wetted materials: 316 SS, Teflon™ Other materials available.
- Temperature range -14 to +212 Deg F
- Pressure rating standard unit 50 psig.
- Pressure transducer proof pressure 150 psia.





#### INDUSTRIAL FLUID CONTROLS

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## LEVEL/PRESSURE ALARM OPERATING INSTRUCTIONS

MODEL A-110

- 1. Test unit by operating battery test. If the test light glows green the battery is ok. Replace battery with a fresh 9 v alkaline if the lamp glows red
  - Note: The A-110 features a continuous fail safe battery monitor. In the event that the battery voltage drops below the lower threshold voltage, the unit will go into alarm and remain so until turned off. While in the low battery alarm mode the battery test light will flash red.
- 2. The unit is turned on by operating the toggle to the right. The protective ring has been provided to ensure that the toggle does not get accidently bumped to the off position.
- 3. Test operation of the level alarm by letting the probe tip contact a liquid or firm object. The horn should activate and the alarm lights should flash. If the battery test light flashes red replace the battery. The pressure transducer can only be functionality tested by pressurization.
- 4. Insert probe into vessel through 1/2" NPT connection.. Finger tight is adequate in most cases.
- 5. Adjust probe to proper outage and tighten the knurled nut. Again, finger tight should be adequate.
- 6. Alarm is now in operation.
- 7. <u>Caution</u> loosen packing nut before moving rod up or down to prevent galling rod.

#### - NOTE -

REFER TO PRESSURE TRANSDUCER INSTRUCTION SHEET BEFORE ATTEMPTING TO ADJUST SETPOINTS

#### **GENERAL COMMENTS:**

Battery life is quite long. The current drain at standby conditions is approx. 0.6 MA, and in the alarm mode the drain is approximately 40 MA. The capacity of a fresh alkaline battery is approximately 600 MA-hours. The new Ultralife U9VL Lithium battery can be safely used in this apparatus and meets the Intrinsic Safety requirement. Life expectancy of the lithium battery is approximately twice that of an alkaline battery with a somewhat louder horn output as a result of the battery's higher output voltage.

# CALIBRATION PROCEDURE DUAL SET POINT ELECTRONIC PRESSURE SWITCH MOUNTED INSIDE A-100 MONITOR



## LOCATION OF CALIBRATION TRIM POTS, TOP VIEW

The electronic pressure switch can be calibrated either as a direct acting or reverse acting single point switch, or as a dual set-point switch that can alarm within or outside of a gap via the two calibration trim pots located at the top of the unit. The calibration procedures are as follow:

Trim pots are multi-turn (11 turns) with slip clutch at each end. When Setting to full CW or full CCW turn screw a minimum of 15 full turns in the appropriate direction. The trim pots are located in the top of the transducer electronic module labeled R-1 and R-2.

**DIRECT ACTING SINGLE POINT:** (Output goes from low to high at the set-point on increasing pressure)

Set R-1 fully CCW.

Apply set pressure at the port.

adjust R-2 CW to raise set-point, or CCW to lower set-point.

**REVERSE ACTING SINGLE POINT:** (Output goes from high to low at the set-point on increasing pressure)

Set R-2 fully CW.

Apply set pressure at the port.

adjust R-1 CW to raise set-point, or CCW to lower set-point.

**ALARM OUTSIDE OF A GAP:** (Output goes high below a low pressure set-point or above a high pressure set-point)

Temporarily set R-2 fully CW.

Apply low set pressure at the port.

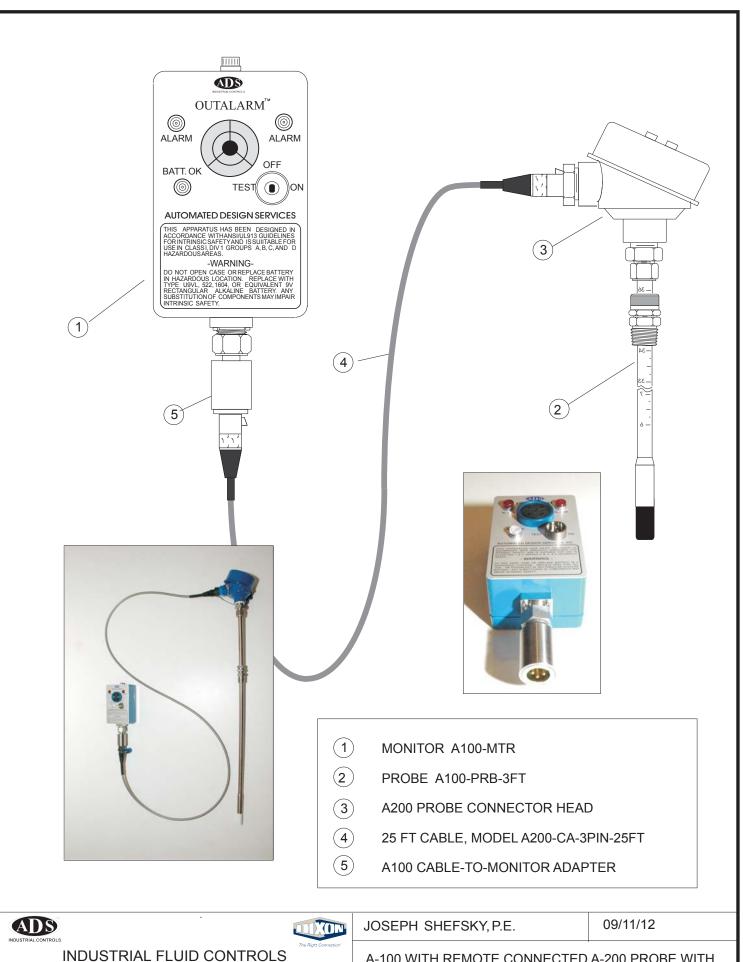
adjust R-1 until alarm goes on (output goes high), CW to raise/CCW to lower .

Raise set pressure to the high value (alarm will clear and output will go low).

Adust R-2 CCW until alarm goes back on (output goes high).





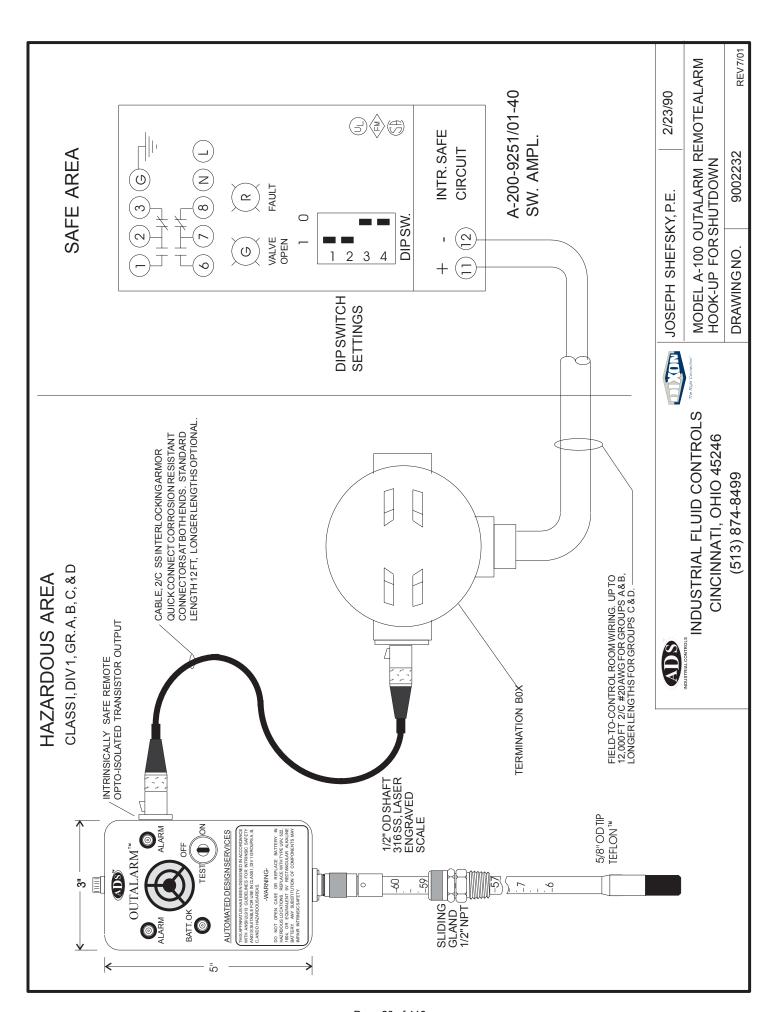


INDUSTRIAL FLUID CONTROLS CINCINNATI, OHIO 45246 (513) 874-8499

A-100 WITH REMOTE CONNECTED A-200 PROBE WITH HEAVY DUTY CONNECTOR

DRAWING NO.

20120911-1



### REMOTE OUTPUT MODEL A-100 Outalarm

The remote output option of the Model A-100 *Outalarm*<sub>TM</sub> features a solid state Opto-isolator consisting of an infrared emitting diode optically coupled to a silicon photo-transistor that functions as a solid state DC switch. The absolute maximum ratings of the switch are as follow:

Output photo-transistor switch maximum ratings:			
Power Dissipation	150 mW		
Forward Curent (Continuous)	150 mA		
Maximim Voltage	100 Volts		
Max voltage drop $(I_F = 10 \text{ mA})$	1.5 Volts		
Capacitance	50 picofarads		

The solid state switch can be considered as a passive non-incendive device that can be used safely in conjunction with intrinsically safe circuits. Care must be taken to ensure that an approved barrier is used to limit the current and voltage to a safe value consistent with the specific intrinsic safety criteria followed.

#### **CONNECTION:**

When connecting the remote output to an external device, take care not to exceed the maximum voltage and current ratings as per the table above. Typical applications include industrial annunciators powered by 6-24 VDC and NAMUR type switching amplifiers such as the ADS, Inc. Model A210-9251/01-40.

Figures 1 and 2 below illustrate typical connections. For Hazardous Areas, an approved barrier should be employed as shown. The Model A210-9251/01-40 switching amplifier has a built-in Factory Mutual, UL, and CSA approved barrier certified for Class I, Div 1 Gr. A,B,C,D Hazardous areas.

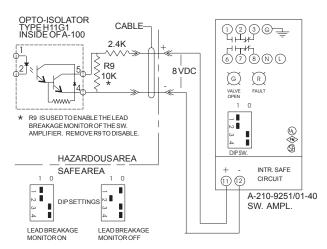


Fig. 1. Connection to remote shutdown.

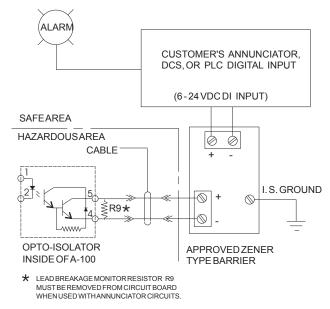


Fig. 2. Connection to remote alarm

6/2001





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Manufacturers of liquid level controls for overfill prevention.

- Liquid terminal automation
- Field storage



ADS, Inc. Model A210  $Spillguard^{TM}$  HILEVEL SHUTDOWN SYSTEM for tank cars, tank trucks, barges, ships... the simple and economical solution. Prevent spills, personnel exposure, overloading. Suitable for open and closed dome loading.

#### **FEATURES:**

- Rugged Explosion Proof, weather and corrosion resistant control unit with LED status lights visible through glass cover.
- Intrinsically safe all solid state probe, suitable for Class I, II, III, Div 1 Groups A, B, C, & D in conjunction with supplied controller. Inserts into tank through standard 1/2" NPT fitting.
- Probe can be portable or permanently installed in vessel.
- Variable insertion length, laser engraved graduated rod with 1/4" graduations.
- Optional self test feature permits testing entire system prior to loading product.
- Optional tilt and ground verification interlocks for added protection layers.
- Rugged, corrosion and chemical resistant probe-to-controller cable, protected by stainless steel interlocking armor sheath with heavy duty latching connectors at both ends.
- Fail safe design. Unit trips in the event of an open or shorted cable or loss of power.
- Relay output, 2 form C contacts.
- Optional latching circuit with explosion proof resent push button switch.

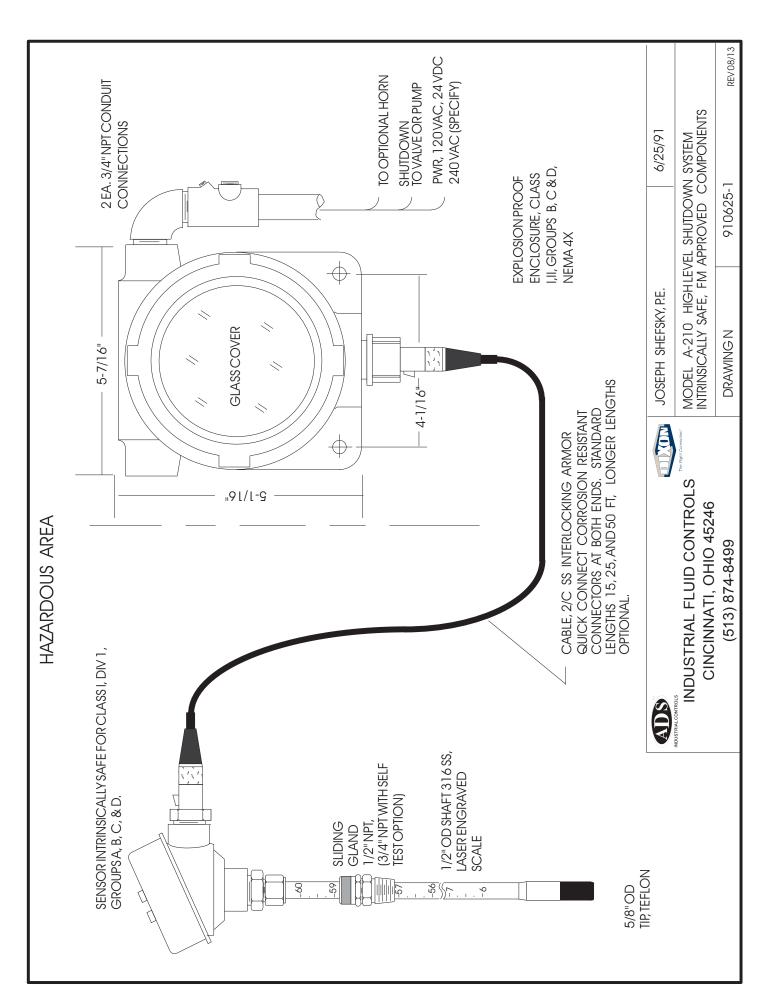
#### SPECIFICATIONS:

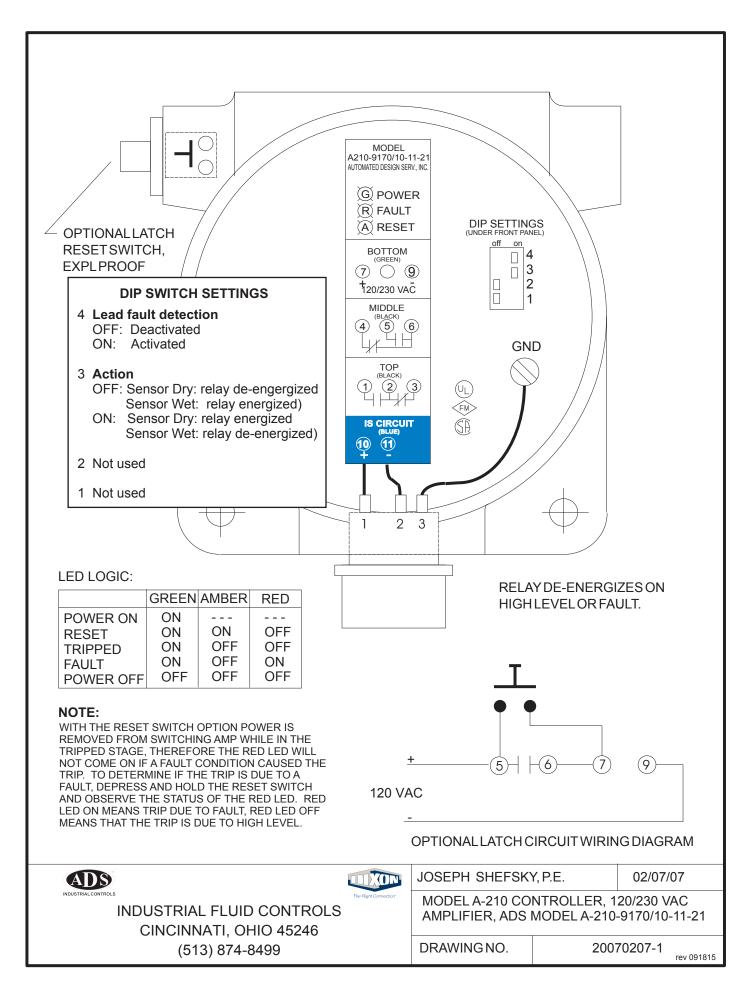
- Controller housing NEMA 4X, NEMA 7, Explosion Proof, Class I, II, Groups B, C & D.
- Choice of sensor technologies, capacitance, conductivity, ultrasonic, temperature, or float.
- Insertion length 4" to 60" adjustable, longer lengths available.
- Wetted materials 316 SS, Teflon. Other materials available.
- Sensor suitable for Class I, II, III, Div 1, Gr. A. B. C, & D when used with supplied controller and cable lengths of 10,000 ft. or less.
- Input power either 120 VAC, 240 VAC OR 24 VDC, 2.5 Watts.
- Output relay contacts, 2 form C (2PDT) rated 2 amps at 120/240 VAC, 1 form C (SPDT) with optional latching circuit and reset switch.
- Sensor excitation open circuit voltage 8 VDC, short circuit current 8 MA with built in FM approved barrier.
- Output relay deenergizes on high level, broken or shorted sensor cable, or loss of power.
- Probe temperature range -14 to +212 Deg F.
- Probe pressure rating 50 psig with standard fitting. Consult factory for applications up to 300 psig.
- Standard cable lengths 15, 25, and 50 Ft. Other lengths available.
- Cable connectors are designed for repeated mating and meet IP 65 mechanical and environmental specs.

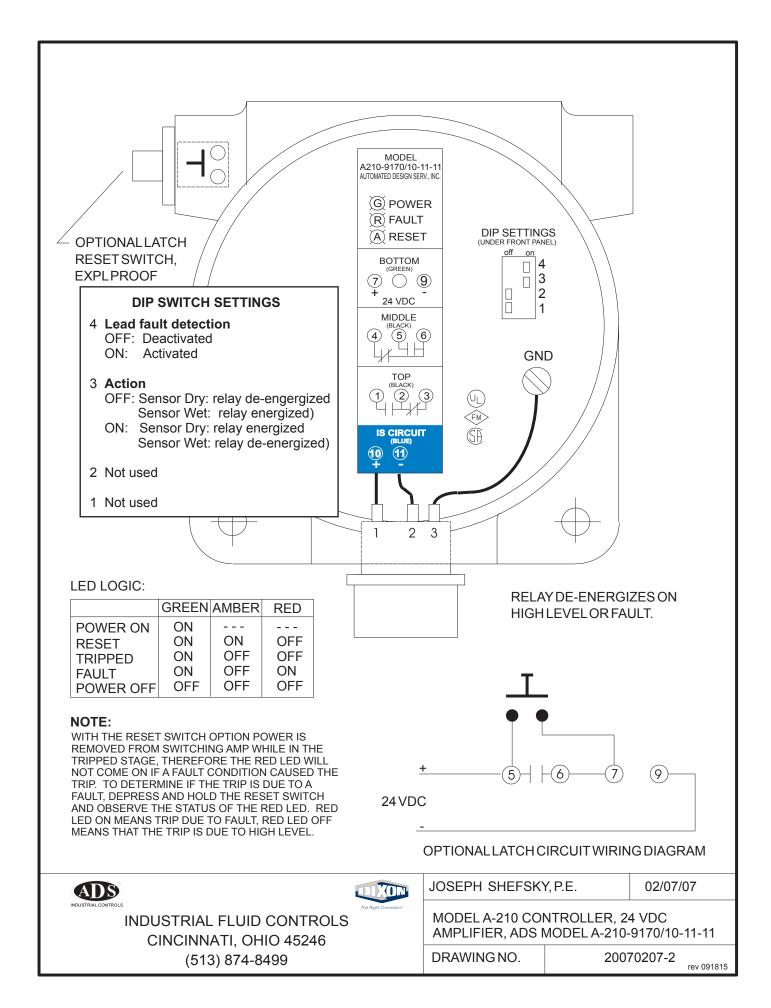
#### INDUSTRIAL FLUID CONTROLS

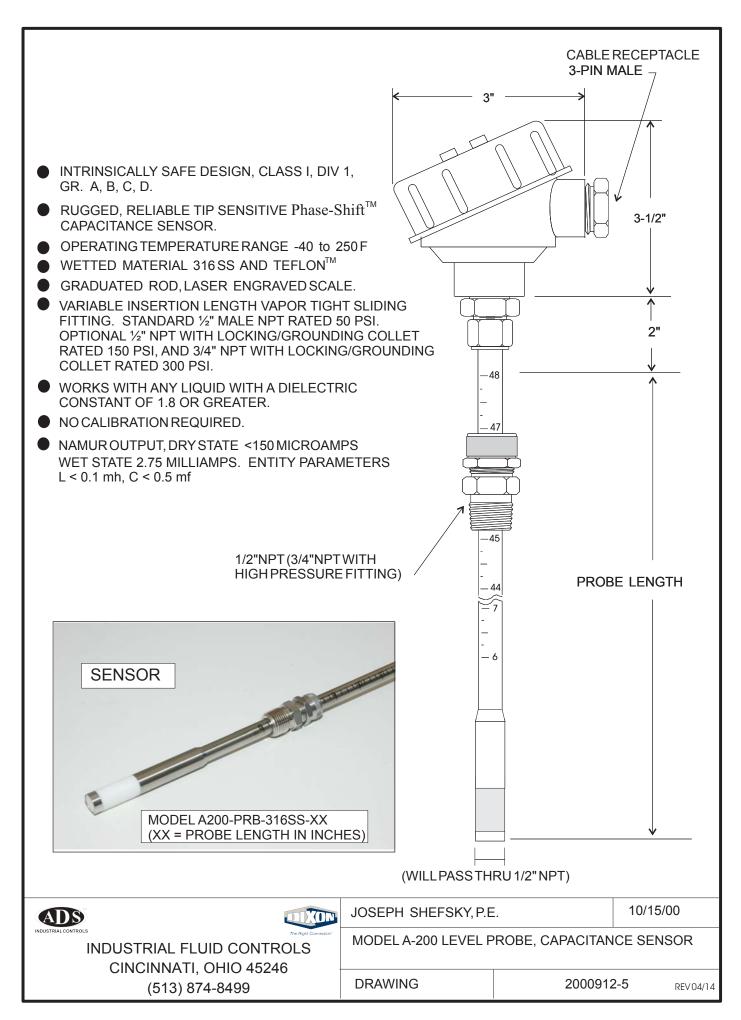
CINCINNATI, OHIO 45246 (513) 874-8499

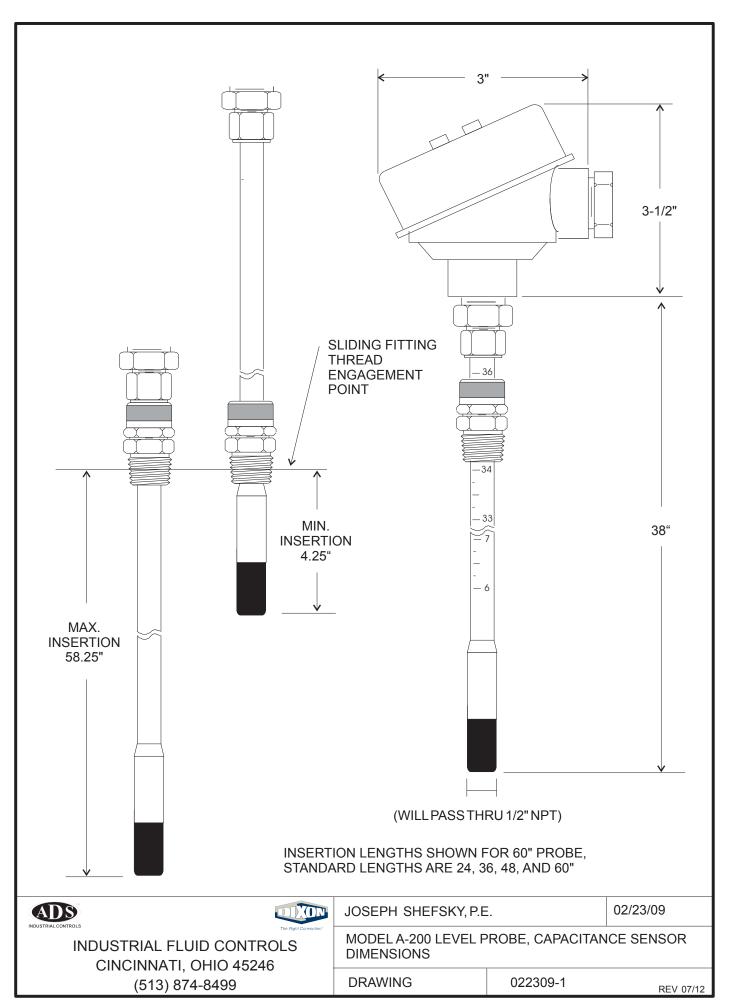
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STAINLESS STEEL ARMORED CABLE STANDARD LENGTHS 15, 20, 25FT. LENGTHS UP TO 100 FEET AVALIABLE

OUTER SHEATH 304 SS SPIRAL INTERLOCKING ARMOR

WIRE TYPE 3/C SILVER PLATED COPPER, 22 AWG STRANDED

PTFE INSULATION, 36AWG SILVER PLATED COPPER

BRAID, EXTRUDED JACKET

CABLE ENDS LATCHING XLR FEMALE GOLD PINS WITH CAPTIVE

**DUST CAPS** 





#### **OPTIONS AND ACCESSORIES**

#### TILT AND GROUND VERIFICATION INTERLOCKS FOR A-210 SPILLGUARD SYSTEM

#### **FUNCTION:**

The tilt and ground verification interlocks are intended to provide additional layers of protection by ensuring that the probe is properly mounted on the vessel before the system can be reset. The probe can be ordered with either the tilt interlock, ground verification interlock, or both.

#### TILT INTERLOCK:

The tilt interlock requires that the probe be within 20 deg. of vertical before the system can be reset. When off vertical by more than 20 deg. the output signal stays high (wet state). The tilt sensor located in the probe connector head is electronically filtered to be immune to vibration. The function can be disabled by unplugging the tilt sensor. Refer to the schematic on next page.

#### **GROUND VERIFICATION INTERLOCK:**

The ground verification interlock requires that the probe is physically mounted to the tank, and the tank be grounded per API RP2003 (less than 10 ohm to ground) before the system can be reset. When these conditions are not met the output signal of the probe will be high (wet state). The function can be disabled by unplugging the ground module. Either the 150 lb or 300 lb sliding fitting is required with this feature to ensure that the probe rod is electrically common with the tank shell via the locking collet of the fitting. See photo and refer to schematic on next page





300 LB

150 LB





#### **OPTIONAL GROUND VERIFICATION** AND TILT INTERLOCKS PROBE CONNECTOR HEAD RED BLK 23 **GRN** SS ARMORED FLEX CABLE (00 1 2 1 2 **GROUND** MODULE **UNPLUG TO** DISABLE <u>+</u> 0 TILT, AND/OR -0 GROUND **INTERLOCKS** TILT SW. **HEAVY DUTY** A-210 CONTROLLER HOUSING **FITTING WITH** GROUNDING TO CONTROL COLLET REQ. INTRINSICALLY SAFE HIGH CIRCUIT LEVEL MODULE 102030 LSH 120 VAC/24VDC (RELAY DE-ENERGIZES ON **POWER** HIGH LEVEL OR FAULT) 10 9 Ŷ**11 TANK GROUND** STATIC CONTROL **BONDING CABLE** 3 000 **SENSOR LOOP CURRENT GOES TO TO TRIP STATE EARTH GROUND** 1. ON HIGH LEVEL 2. IF PROBE IS OFF VERTICAL BY 25 OR MORE DEG. 3. ON LOSS OF GROUND **EARTH GROUND** 01/25/14 ADS XON JOSEPH SHEFSKY, P.E. MODEL A-210 LEVEL/GROUND/TILT PROBE INDUSTRIAL FLUID CONTROLS **CIRCUIT** CINCINNATI, OHIO 45246 DRAWING NO. 20140125-1 (513) 874-8499 Rev 10/10/15

### **ACCESSORIES**



EXPLODED VIEW, ½"150 LB SLIDING FITTING



EXPLODED VIEW, 3/4" 300 LB SLIDING FITTING





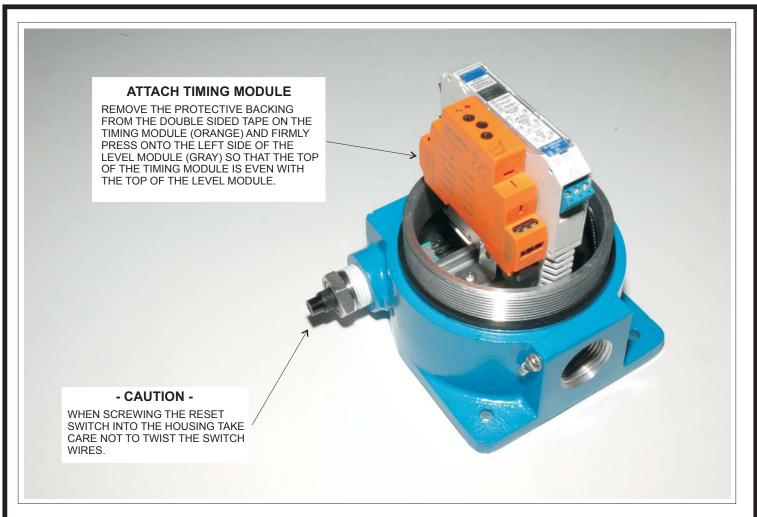
#### **SELF CLEARING TIMED BYPASS**

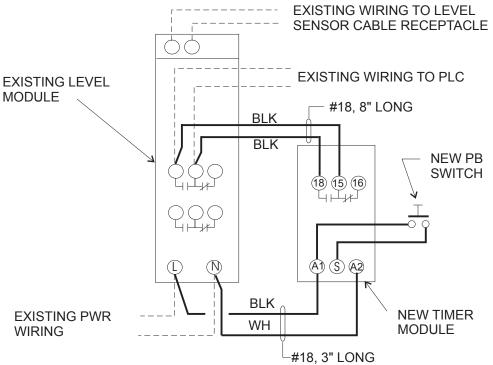
#### **OPERATION SEQUENCE**

- A. On power-up the system comes up un-bypassed.
- B. The bypass function is started by depressing the pushbutton located on the left hub of the A-210 controller. While in the bypass mode the timer relay is energized and deenergizes when timed out.
- C. Depressing the pushbutton during the timing period does not add additional time to the bypass function.
- D. The red LED on the timing module will flash to signify that the trip function is bypassed. The duration of the bypass is set by the rotary switches on the front panel of the timer. The timing range is between 0.1 sec. and 10 days.







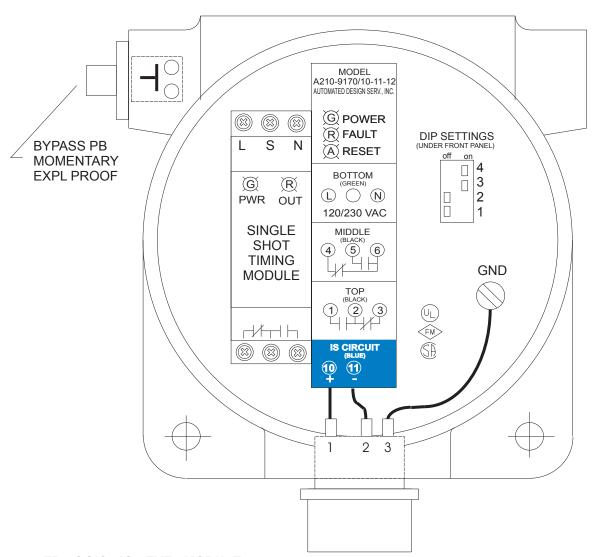


#### **WIRING DETAIL**



INDUSTRIAL FLUID CONTROLS CINCINNATI, OHIO 45246 (513) 874-8499



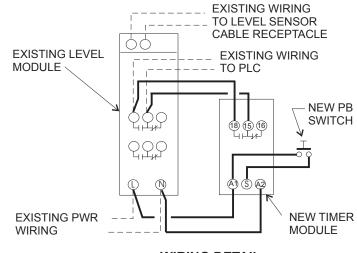


#### LED LOGIC LIQ LEVEL MODULE:

	<b>GREEN</b>	AMBER	RED
POWER ON	ON		
RESET	ON	ON	OFF
TRIPPED	ON	OFF	OFF
FAULT	ON	OFF	ON
POWER OFF	OFF	OFF	OFF

#### TIMING MODULE LED LOGIC

	GREEN	RED
POWER ON BYPASS ON BYPASS CLEARED POWER OFF	ON ON ON OFF	FLASH OFF OFF



**WIRING DETAIL** 





JOSEPH SHEFSKY, P.E.

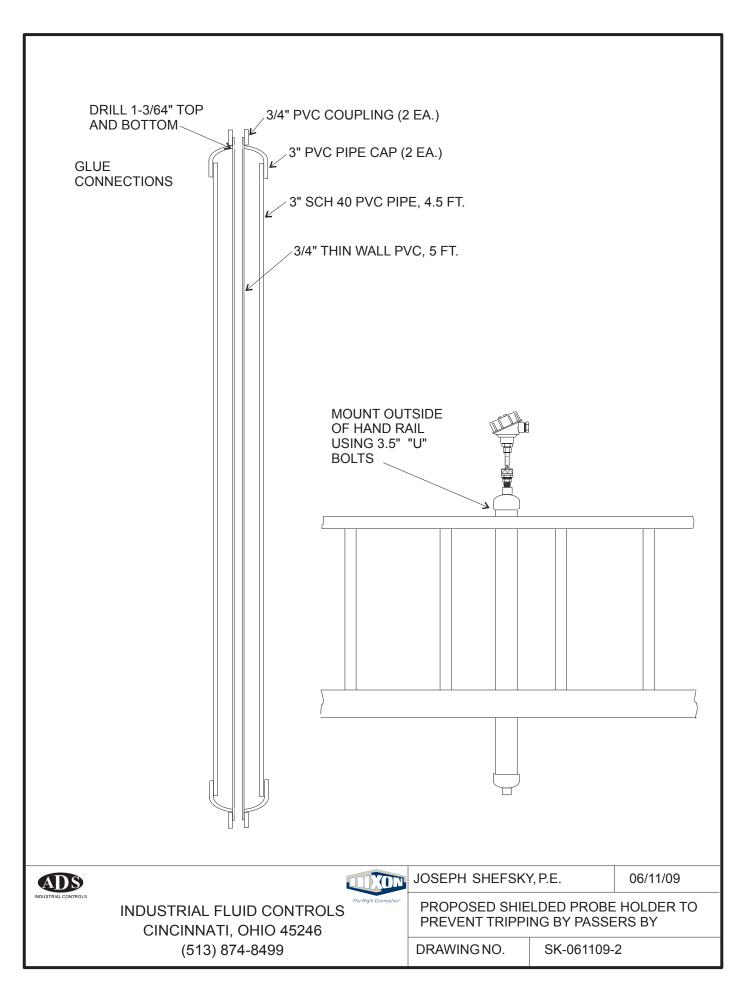
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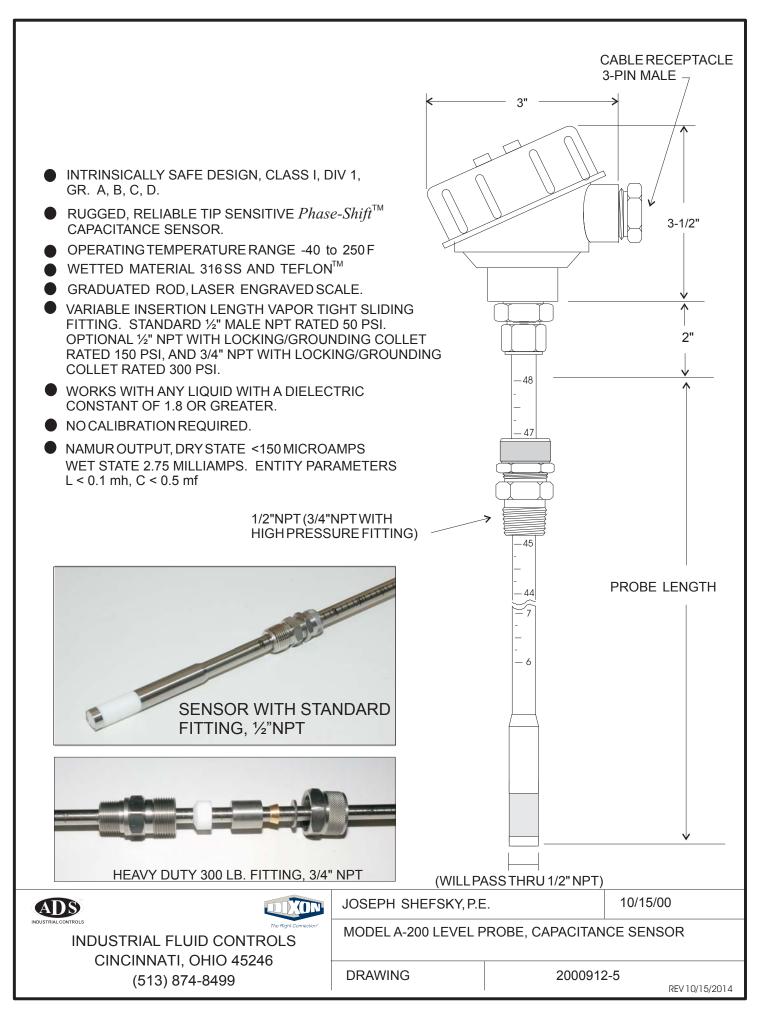
A-210 WITH PROPOSED SELF-CLEARING BYPASS FUNCTION FOR IMTT GEISMAR

DRAWING NO.

SK-061109-1

INDUSTRIAL FLUID CONTROLS CINCINNATI, OHIO 45246 (513) 874-8499









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- Liquid terminal automation
- Field storage



Model A-200 *Spillguard* high level shutdown system for tank cars, tank trucks barges, ships . . . . *the simple and economical solution.* Prevent spills, personnel exposure, overloading. Suitable for open and closed dome loading

#### **FEATURES:**

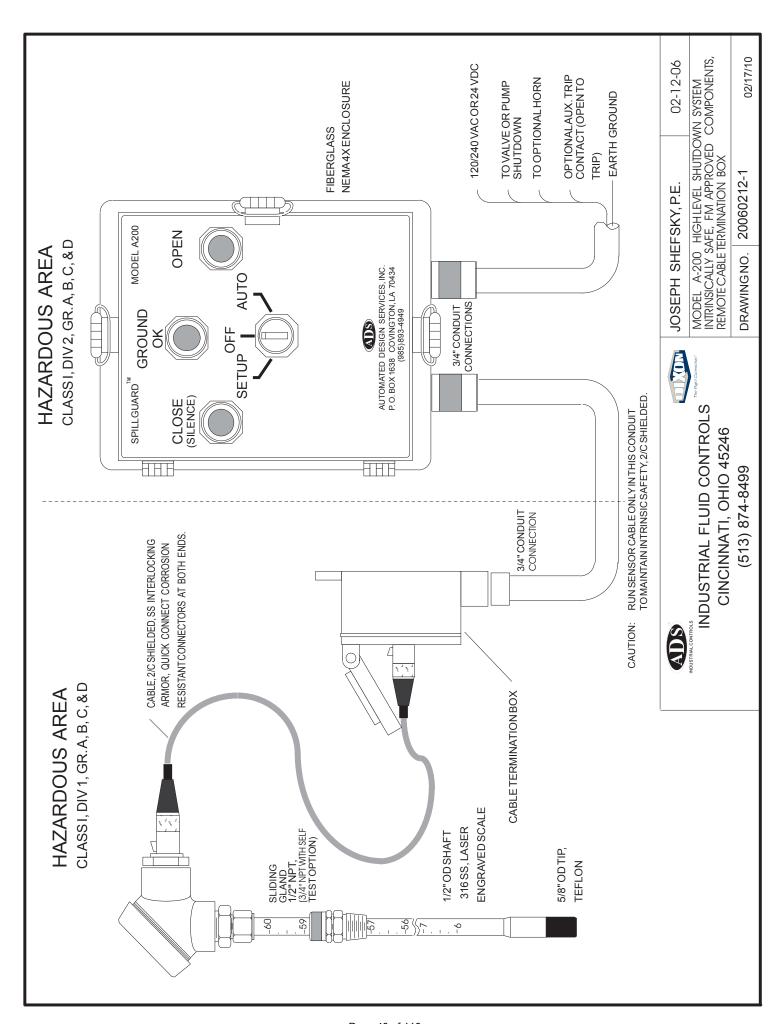
Single stage fail safe level control. Operator panel provides easy and friendly operation via heavy duty illuminated push button switches. NEMA 4X enclosure with hermetically sealed switches and relays suitable for Class I, Div 2 Hazardous areas. Single point tip sensitive capacitance level probe, intrinsically safe for Class I, Div 1 hazardous areas in conjunction with supplied controller. Adjustable probe insertion length via 1/2" NPT sliding fitting. Probe diameter 1/2" features a laser engraved graduated scale with 1/4" graduations. Rugged corrosion and solvent resistant cable protected by a stainless steel interlocking armor sheath with heavy duty latching connectors at each end. Fail safe design trips in the event of a open or shorted cable or loss of power. Powered output for single stage valve control plus outputs for external horn and strobe light, and contact outputs for pump control. Built in annunciator with silence/acknowledge via the stop button. Setup mode allows system setup and testing prior to loading. Optional ground detector interlock prevents system from being reset if the vessel in not properly bonded to earth.

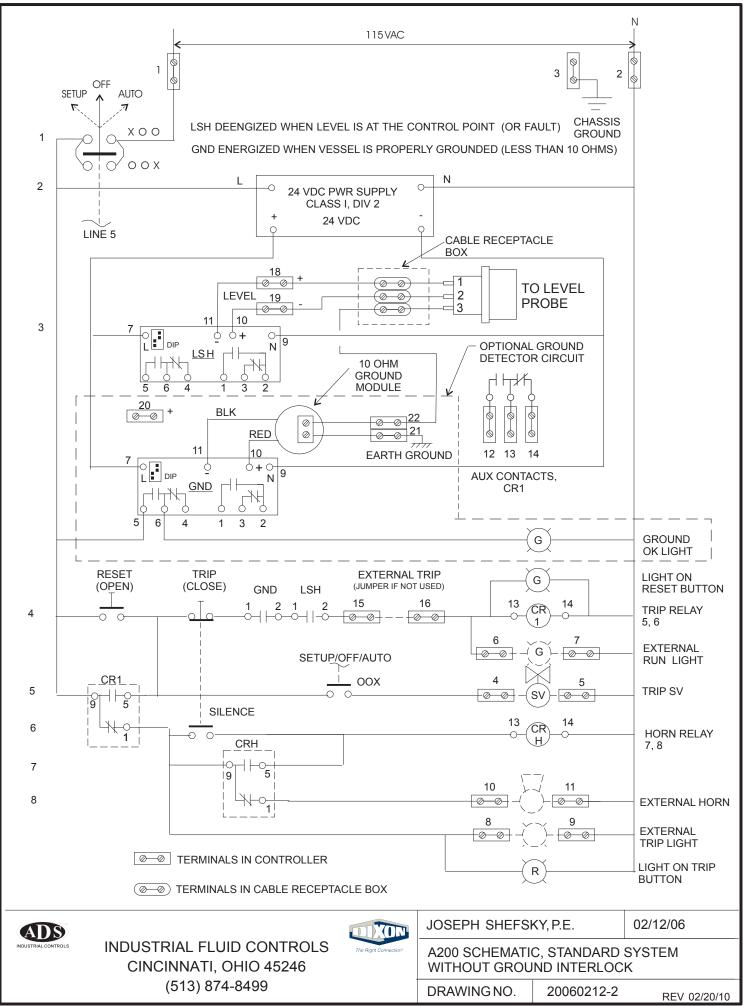
#### SPECIFICATIONS:

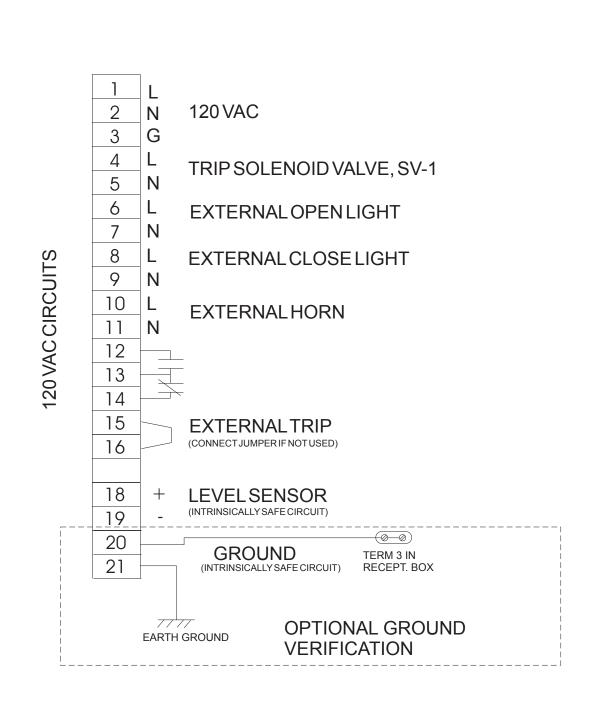
- Tip sensitive proximity sensor. Works on all liquids with a dielectric constant > 1.9
- Insertion length 4" 60" adjustable via 1/2" NPT packing gland. Longer lengths available.
- Wetted materials 316 SS, Teflon. Other materials available.
- Sensor intrinsically safe for Class I, Div 1, Gr. A, B, C, & D hazardous areas in conjunction with supplied controller.
- Probe temperature range -40 to +212 Deg F.
- Probe max pressure 50 psig standard fitting, 300 psig heavy duty fitting.
- NEMA 4X enclosure with factory sealed switches and relays suitable for Class I, Div. 2 hazardous areas without purge.
- Open/close lighted pushbuttons, long life LED lamps.
- Optional ground interlock prevents system from being reset if vessel is not properly bonded to ground (resistance from vessel to ground is 10 ohms or less. Green "Ground OK" light provided with this option.
- Fail safe design. Trips in the event of open or shorted cable conductors, or loss of power.
- Stainless steel armored cable, standard length 25 ft. Other lengths available.
- Cable connectors are designed for repeated mating and meet IP-65 environmental specs.















JOSEPH SHEFSKY, P.E.

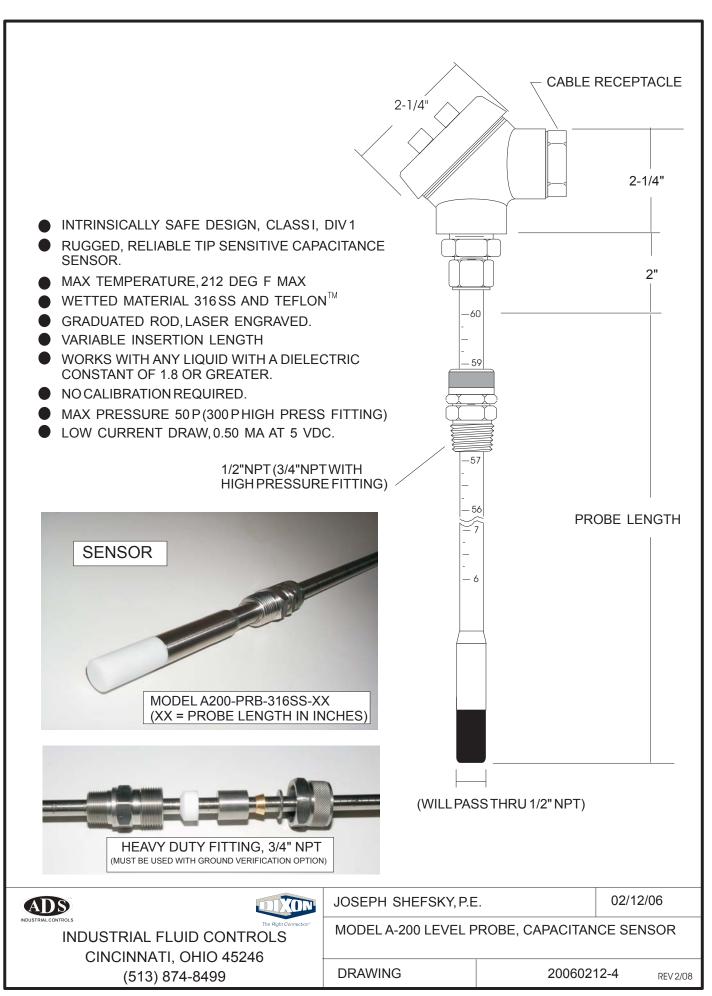
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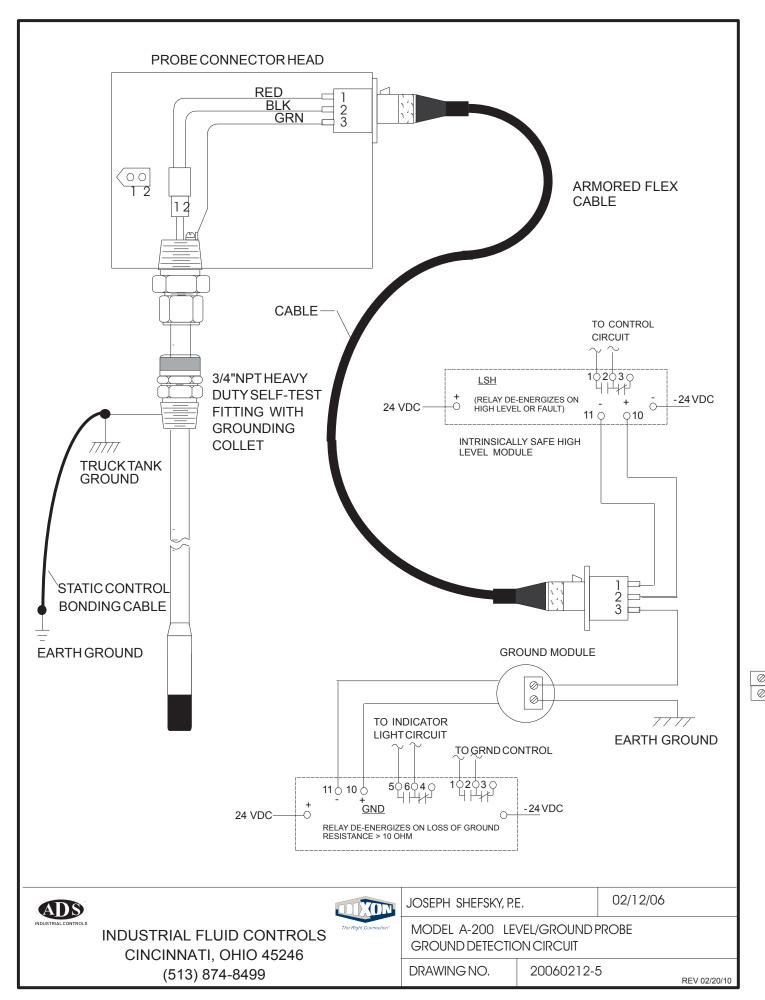
A200 SCHEMATIC DIAGRAM

DRAWING NO.

20060212-3

REV 02/17/10



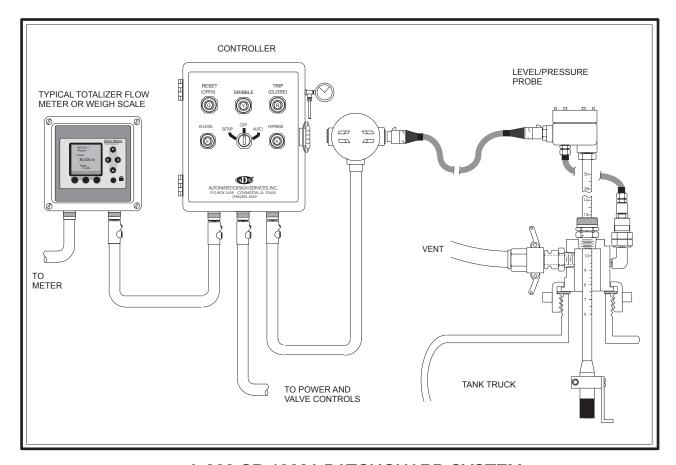






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A-300-SP-1000A BATCHGUARD SYSTEM

- Liquid terminal automation
- Field storage



Model A-300-SP-1000A  $Batchguard^{\mathsf{TM}}$  Batch Control System. Two mode batch control using external totalizer contact inputs with high level and high pressure trip. Specifically designed for closed dome loading.

#### **FEATURES:**

Two-stage (full flow/dribble) level control with fail safe totally independent high level and high pressure override. Easy and friendly operation via heavy duty illuminated push button switches. NEMA 4X enclosure suitable for Div 2 Hazardous areas with customer provided type Z purge. Variable insertion length single point capacitance proximity probe, intrinsically safe for Class I, Div. 1 in conjunction with supplied controller. Probe adapts to vessel via 3"W/O cap with integral vent connection. Probe diameter 1/2" features a laser engraved graduated scale with 1/4" graduations. Rugged, corrosion and solvent resistant cable, protected by a stainless steel interlocking armor sheath with heavy duty latching connectors at both ends. Fail safe design trips in the event an open or shorted cable or loss of power. Powered outputs for 2-stage valve control plus powered outputs for external horn and light.

#### SPECIFICATIONS:

#### BATCH CONTROLLER:

- NEMA 4X enclosure suitable for Class I, Div. 2 with type Z purge.
- Accepts solid state or dry contact dribble and trip inputs from flow totalizer and provides Intrinsically Safe sensor drivers for level/ pressure probe.
- Two 115 VAC/10 amp switched outputs connect directly to user's product valve controls and connections are provided to power external status lights.
- FM approved sensor drivers for Class I, Div 1 Hazardous areas.
- Setup-Off-Auto switch and lighted pushbutton switches for reset, trip, and dribble. Setup mode allows setup and testing prior to loading.
- Input power 115 VAC fused at 5 A.

#### HIGH LEVEL/HIGH PRESSURE SENSOR:

- Capacitance tip sensitive proximity sensor activates when liquid is within 1/4" of tip.
- Insertion length 4" to 60" adjustable. Longer lengths available.
- Wetted materials 316 SS, Teflon. Other materials available.
- Sensor intrinsically safe for Class I, Div 1, Gr. A, B, C, & D Hazardous areas when used in conjunction with supplied FM approved switching amplifiers.
- Probe temperature range -14 to +212 Deg F.
- Probe pressure rating 50 psig with standard fitting.
- All 316SS pressure switch adjustable range 2-12 psig, incr. Other ranges available. Hermetically sealed switch element with gold contacts.

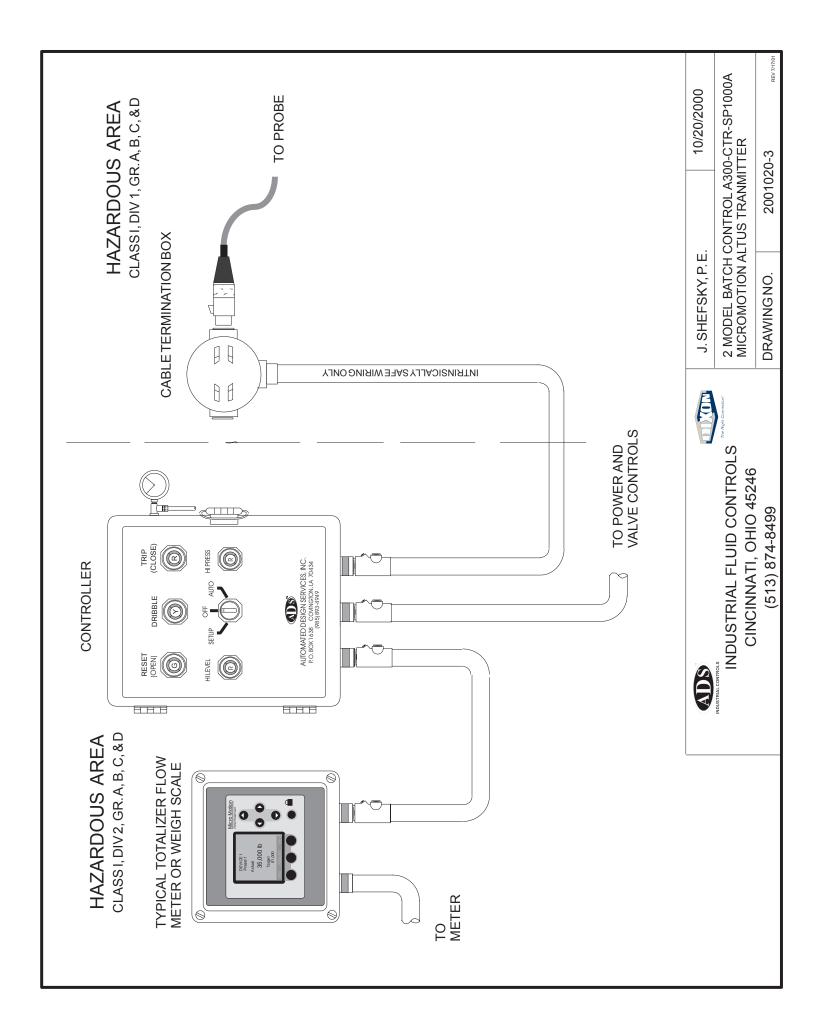
#### CABLE:

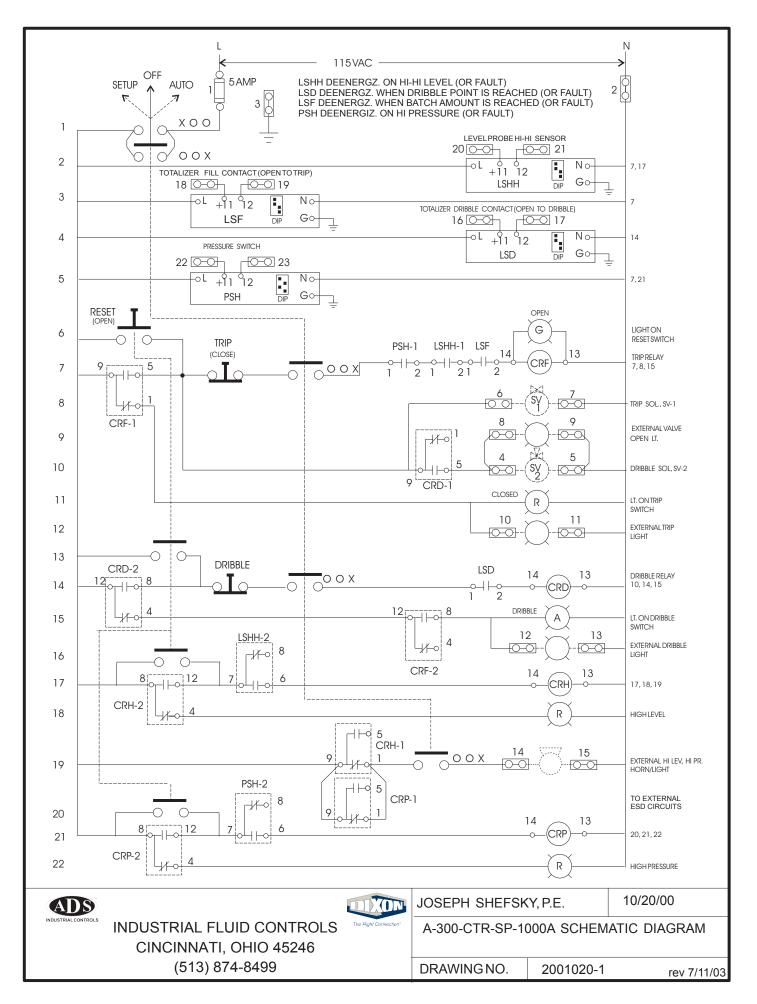
- Standard cable lengths 15, 25, and 50 Ft. Other lengths available.
- Cable connectors are designed for repeated mating and meet IP-65 environmental specs.

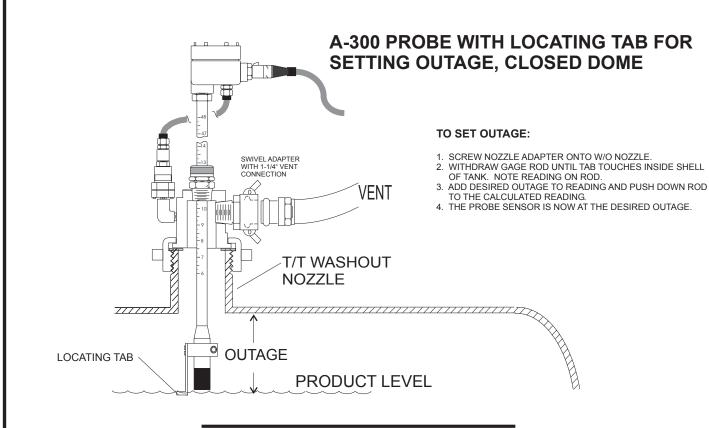
Rev. 3/29/01

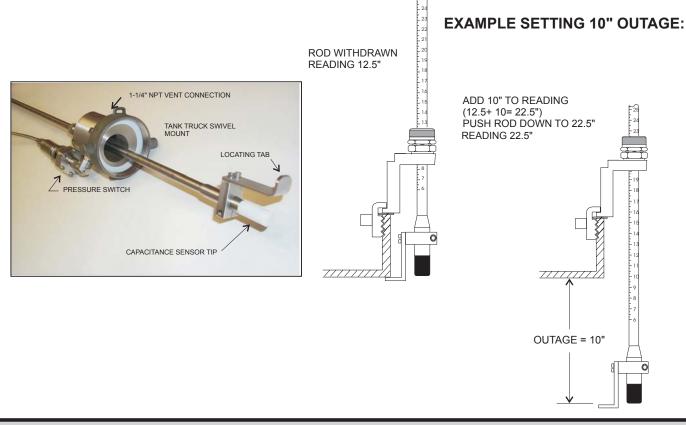










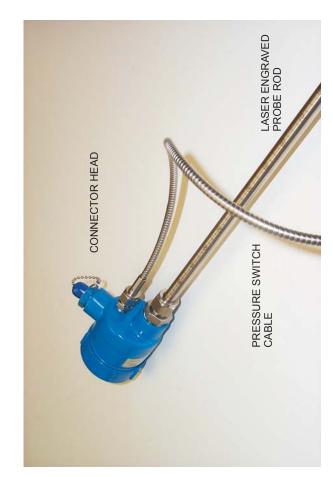


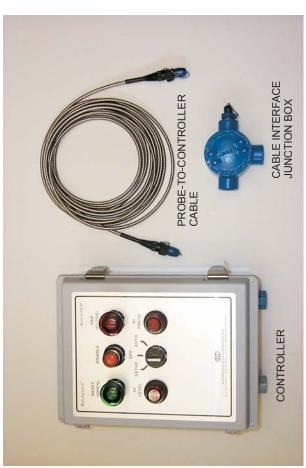


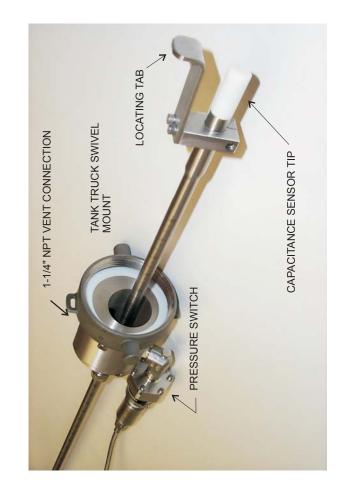


# A-300-SP-1000A BATCHGUARD SYSTEM







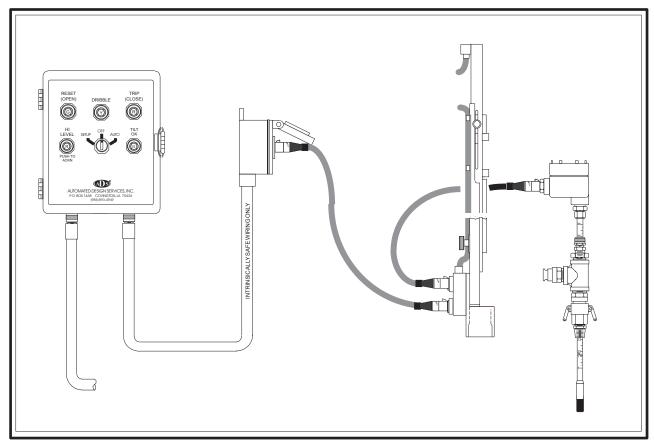






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ADS TANK CAR LOADING SYSTEM WITH DUAL MIDLAND GAGE SENSOR PRIMARY CONTROL AND SINGLE POINT CAPACITANCE SENSOR SECONDARY PROBE PROJECT SP-0807

- Liquid terminal automation
- Field storage



## INDUSTRIAL FLUID CONTROLS BATCH LOADING SYSTEM USING MIDLAND B-612 GAGE SENSOR AND CAPACITANCE SECONDARY LEVEL PROBE PROJECT SP0807

#### **SYSTEM COMPRISED OF:**

- 1 ea. Midland B-612 gage sensor assy, dual point sensors, Model A300M-SENSOR-SP0807
- 1 ea. Single point capacitance level plus tilt interlock probe, 36" long, Model A200-PRB-LEV-TILT-316SS-36
- 1 ea. Batch controller, Model A300-CTR-SP0807
- 1 ea. Cable connecting Midland sensor to level probe, Model A200-CA-3PIN-5 FT
- 1 ea. Cable connecting controller to Midland gage sensor, Model A200-CA-5PIN-25 FT
- 1 ea. Controller cable receptacle box. Model A200-JB-5PIN
- 1 ea Vapor collection fitting 1" NPT process connection, Model A200-FTG-SP0807

#### **MIDLAND B-610 GAGE SENSOR:**

Non-contact inductive proximity sensors, intrinsically safe for Class 1, Div 1, Gr. A, B, C, D.

Dual sensors for two stage control..

Adjustable telescoping stand adjustable from 26" to 60". Dribble/shutoff gap adjustable from 1" to 6".

Works with all Midland B-612 gages, requires no modification.

Mounts directly to Midland B-6122" NPT fitting.

#### SINGLE POINT CAPACITANCE PROBE PLUS TILT:

Single point capacitance sensor plus tilt sensor interlock +/- 20 deg off vertical 1/2" OD x 36" hardened 316 SS rod with Teflon probe tip, designed for rough handling Laser engraved graduated scale on probe.

Vapor tight sliding fitting.

1" male NPT process connections via cam-loc fittings.

Fail safe on open or shorted cable conductors.

Max pressure 50 psig, 212 deg F.

Quick connect cable receptacle.

Integral vent connection with 1" cam-loc quick connect..

Intrinsically Safe for Class I, Div 1 Groups A, B, C, D when used with supplied controller..

#### **BATCH CONTROLLER:**

NEMA 4X enclosure suitable for Class I, Div. 2 Hazardous Areas without purge.

Four discreet Intrinsically safe sensor drivers for Class I, Div 1 Hazardous areas with US and European European regulatory agency approvals.

Two 115 VAC, 5 amp switched outputs connect directly to user's product valve controls with aux. contacts for pump trip and connections to power external multi-color status indicator beacon light..

Logic control via hermetically sealed relays

Powered output to external horn that sounds for 5 seconds at completion of batch, and sounds continuously if trip is due to high level probe requiring manual acknowledge to clear.

Setup-Off-Auto switch and lighted pushbutton switches for reset, trip, and dribble. Setup mode allows setup and testing prior to loading.

Long life LED type lamps

Dribble at termination of batch.

Input power 115 VAC.

(cont. on next page)





#### INDUSTRIAL FLUID CONTROLS BATCH LOADING SYSTEM **USING MIDLAND B-612 GAGE SENSOR AND CAPACITANCE SECONDARY LEVEL PROBE PROJECT SP0807**

Page 2 of 3

#### **CONTROLLER CABLE:**

Length 25 ft.

Five conductor quick connect latching connectors at each end.

Stainless steel spiral armor sheath.

Weather and corrosion resistant.

Designed for repeated mating.

#### MIDLAND GAGE TO PROBE INTERCONNECT CABLE:

Length 5 ft.

Three conductor quick connect latching connectors at each end.

Stainless steel spiral armor sheath.

Weather and corrosion resistant.

Designed for repeated mating.

#### **CONTROLLER CABLE RECEPTACLE BOX:**

Corrosion and weather resistant. 5 point terminal block inside. Spring loaded hinged cover.

IS safety blue..

#### HAZARDOUS LOCATION STATUS INDICATOR BEACON LIGHT:

3-color LED daylight visible. 100,000 hour, vibration resistant LED source Approved for Class I, Div 2 Hazardous Areas 12 possible flash/color combinations. Wires directly to controller





### INDUSTRIAL FLUID CONTROLS BATCH LOADING SYSTEM USING MIDLAND B-612 GAGE SENSOR AND CAPACITANCE SECONDARY LEVEL PROBE PROJECT SP0807

Page 3 of 3

#### **OPERATION SEQUENCE**

- A Loading operation starts by depressing the Reset (open) pushbutton. This will fully open the product valve and start filling the tank. The tilt switch in the secondary capacitance probe will have to be within +/- 20 degrees from vertical before the valve will open. This is an interlock to make sure that the probe has been properly installed into the fitting on the rail car.
- When the Midland gage rod reaches the lower sensor, a dribble mode (reduced flow) will be initiated by de-energizing the dribble solenoid valve and the amber light on the dribble switch will go on. When the Midland gage rod reaches the upper sensor, which is the control point, the product valve will go fully closed, the dribble light will go out, and the red light on the trip switch will go on signifying completion of the loading. 5 seconds after trip initiation the external horn will sound for 5 seconds and automatically clear.
- The operator will be able to push the dribble button to initiate a reduced flow at any time during the loading operation. Pushing the green reset (open) button will restore the flow to full flow. Also, the operator will be able to press the trip switch to stop the loading. Doing so will close the valve and sound the horn for 5 seconds after a 5 sec. delay. Pushing the green reset (open) button will open the valve and continue the loading.
- D If at any time the level sensor in the tank sees a liquid, the loading valve will close, the horn will sound after a 5 sec. delay, and the red high level lighted push-button will illuminate. Depressing the red ackn. button will silence the horn.

#### **NOTE**

If high level comes in within 5 sec. after normal trip, the hi level light will go off and come back on in 5 sec. and remain on until acknowledged.

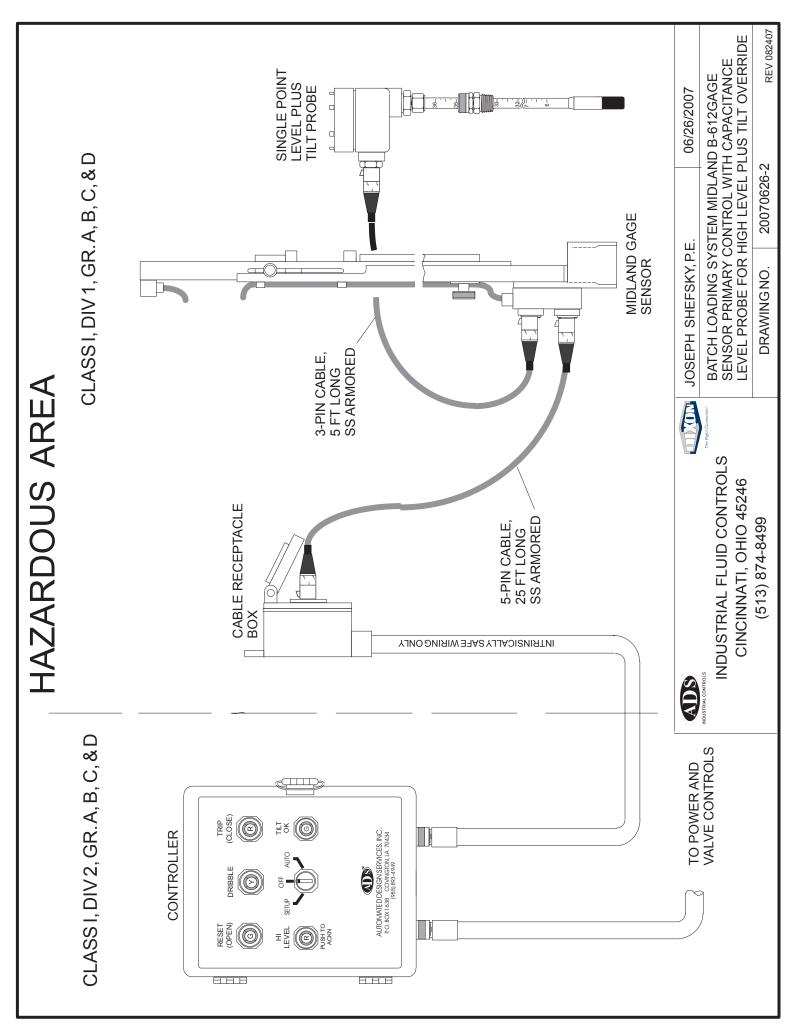
Built-in logic in the controller will drive the external indicator beacon with the following display sequence:

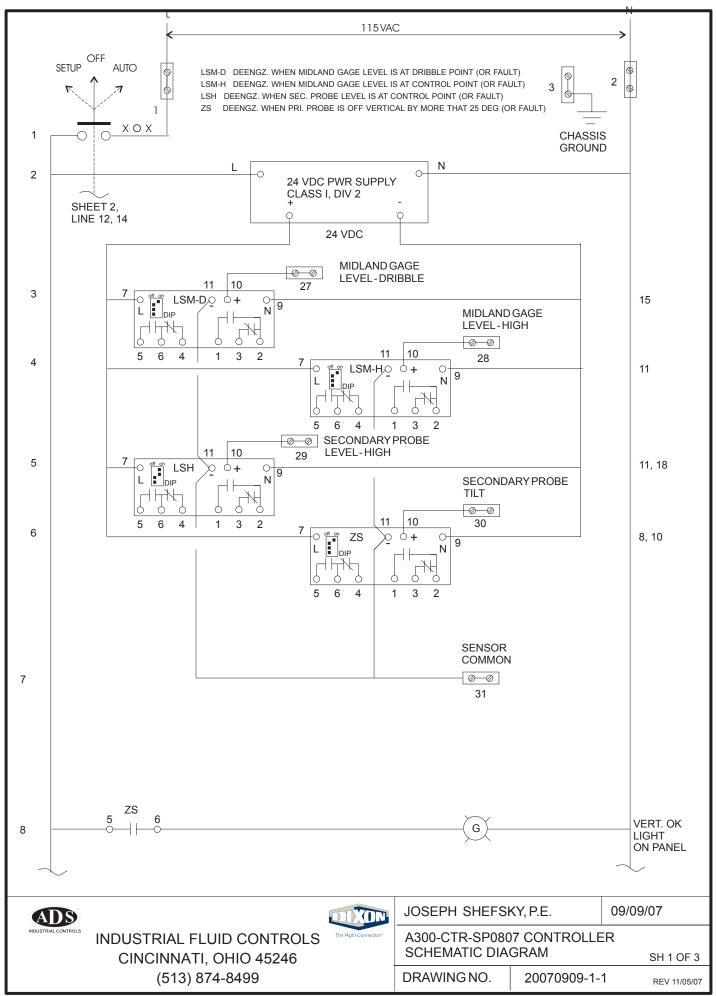
#### **DISPLAY SEQUENCE**

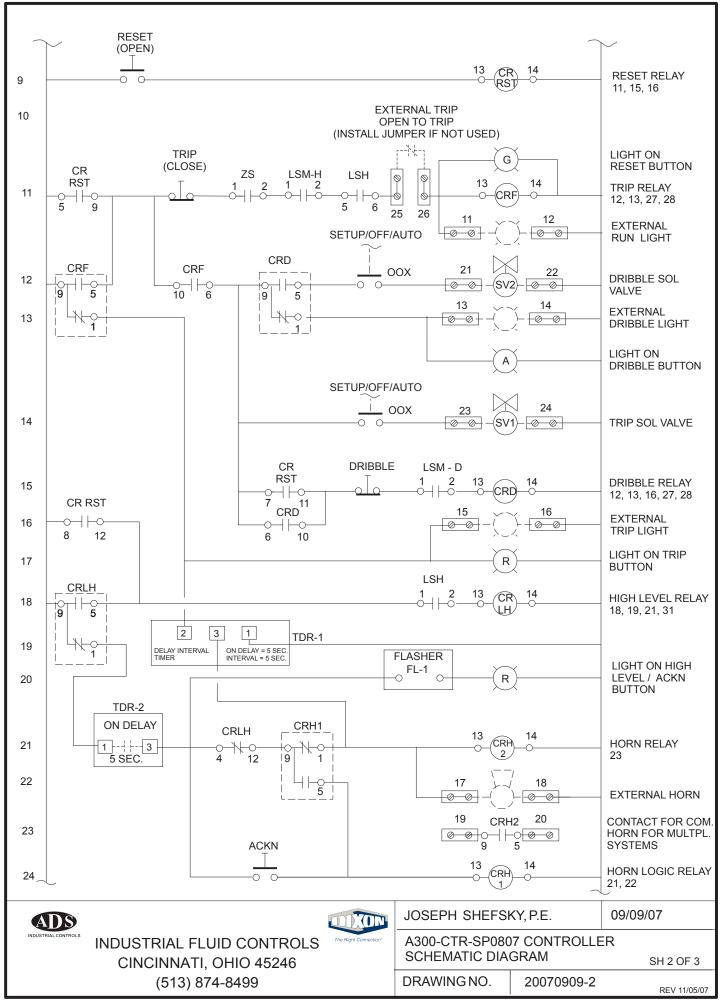
ON POWER-UP	RED
START (VALVE OPEN)	GREEN
LEVEL -3" TO 0", DRIBBLE MODE	AMBER
TRIP BY PRIMARY MIDLAND SENSOR	RED STEADY
TRIP BY SECONDARY CAPACITANCE PROBE	RED FLASHING

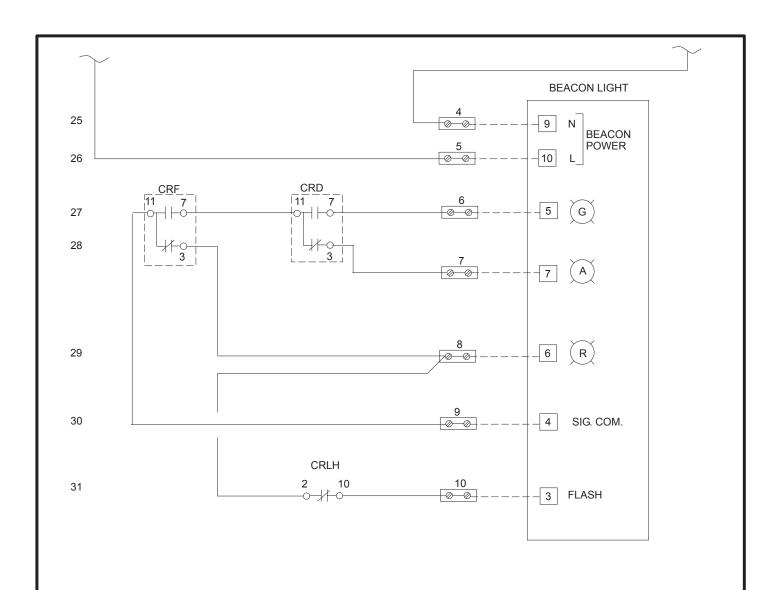












BEACON LIGHT FEDERAL SIGNAL MODEL USIX-120TC, MULTICOLOR LED FOR DIV. 2 HAZARDOUS AREAS, 3 COLORS, RED, AMBER, AND GREEN.

#### **DISPLAY SEQUENCE**

ON POWER-UP	RED FLASH
START (VALVE OPEN)	GREEN
DRIBBLE BY MIDLAND	AMBER
TRIP BY MIDLAND	RED
TRIP BY LSH	RED FLASH





JOSEPH SHEFSKY, P.E.

09/09/07

A300-CTR-SP0807 CONTROLLER SCHEMATIC DIAGRAM

SH 3 OF 3

(513) 874-8499

INDUSTRIAL FLUID CONTROLS

CINCINNATI, OHIO 45246

DRAWING NO. 20070909-3

REV 11/05/07

1 2 N 120 VAC G 3 9N 4 10L 5 **BEACON LIGHT** 5G 6 7A 7 8 6R 9 4 SIG. COM. 10 3 FLASH 11 L **EXT. RUN LIGHT** 12 Ν 13 L EXT. DRIBBLE LIGHT 14 Ν 15 L **EXTERNAL TRIP LIGHT** 16 Ν 17 L **EXTERNAL HORN** 18 Ν 19 HORN DRY CONTACT (N.O.) 20 21 L DRIBBLE SOL. VALVE 22 Ν 23 L TRIP SOL. VALVE 24 Ν 25 EXTERNAL TRIP
OPEN TO TRIP (I OPEN TO TRIP (INSTALL JUMPER IF NOT USED) 26 27 LSM-D 28 LSM-H PROBE 29 LSH 30 ZS 31 COM.





JOSEPH SHEFSKY, P.E.

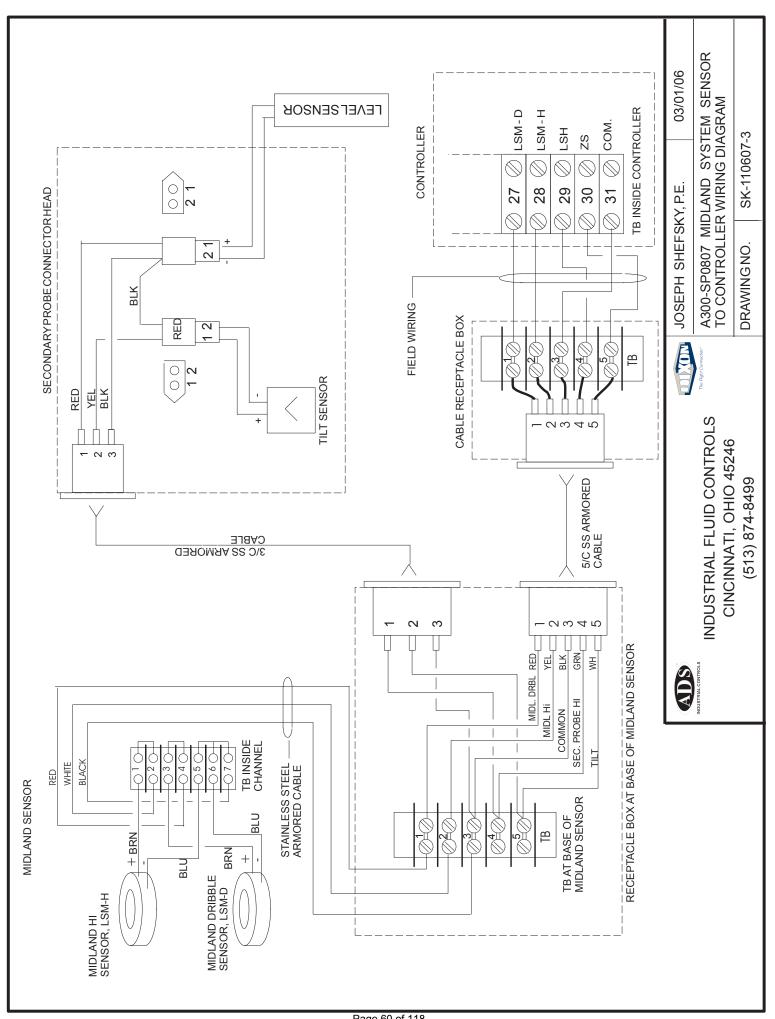
09/09/07

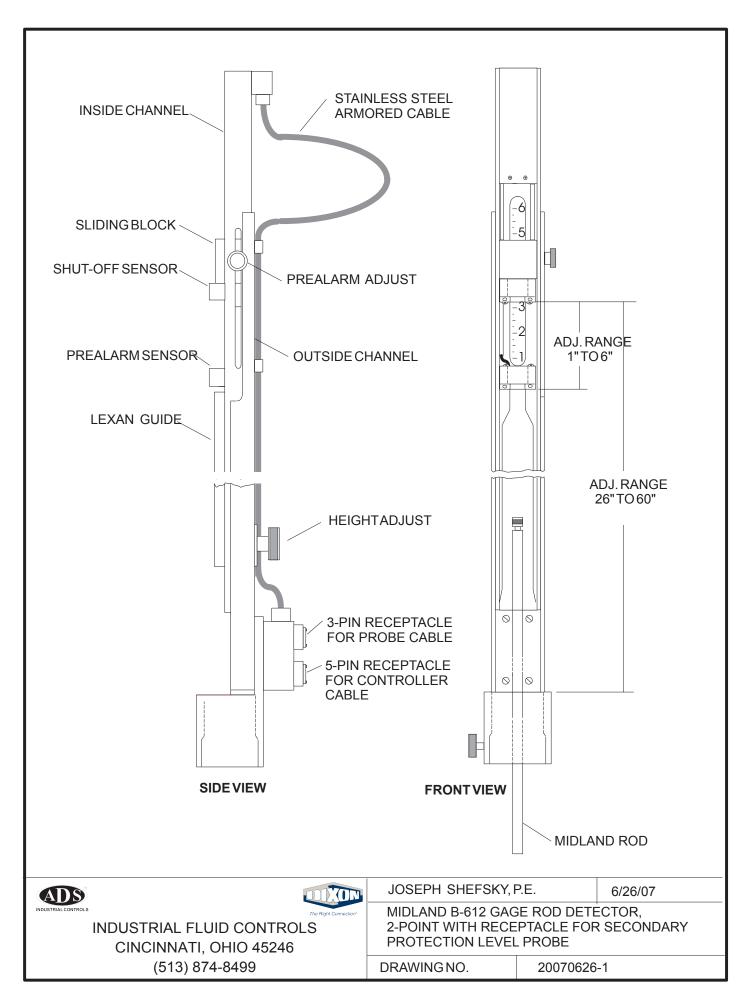
A300-CTR-SP0807 CONTROLLER TERMINAL BOARD WIRING

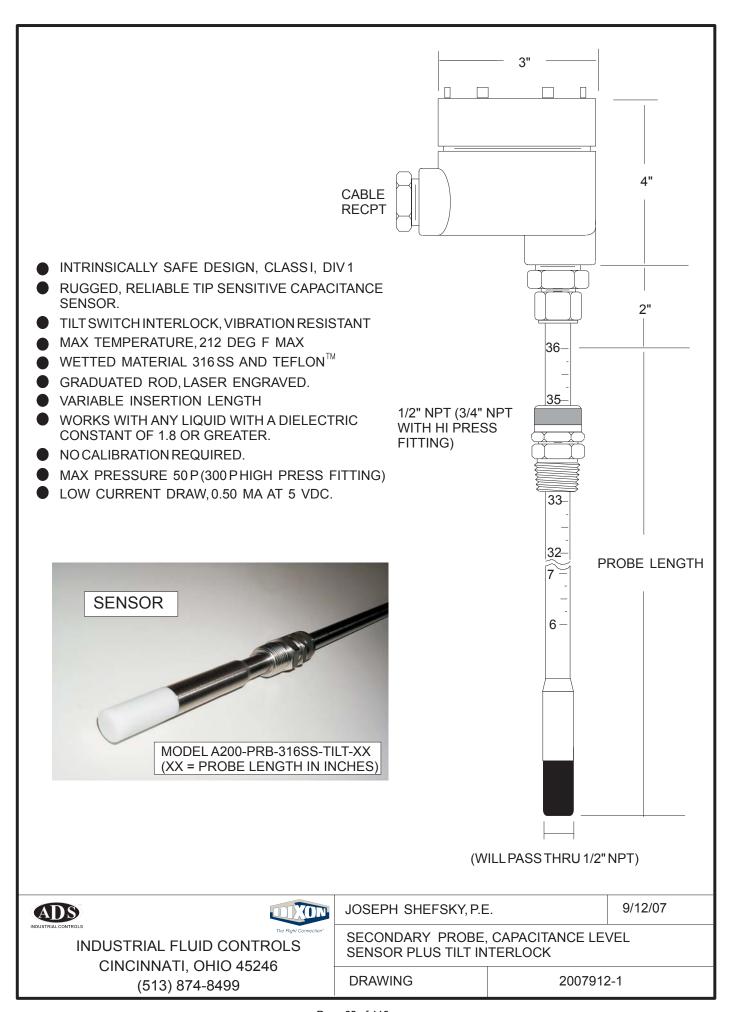
DRAWING NO.

20070909-4

REV 11/05/07





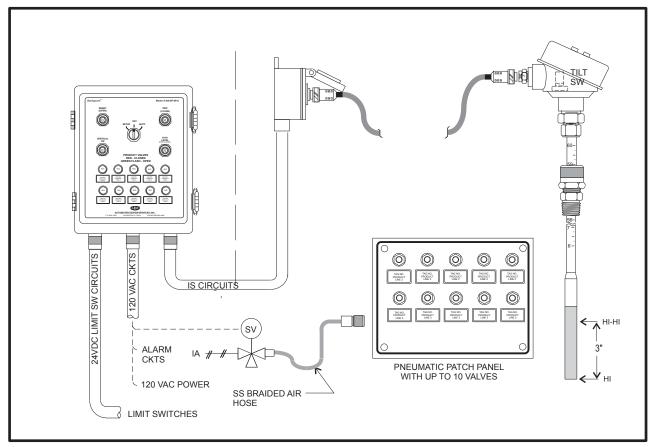






CINCINNATI, OHIO 45246 (513) 874-8499

dixonvalve.com



TANK CAR LOADING SYSTEM PROPOSAL FOR DOW CHEMICAL TEXAS CITY FEATURES AND SPECIFICATIONS
A300-SP0612

- Liquid terminal automation
- Field storage

## TANK CAR LOADING SYSTEM PROPOSAL FOR DOW CHEMICAL TEXAS CITY FEATURES AND SPECIFICATIONS A300-SP0612

Page 1

#### SYSTEM COMPRISED OF:

24 ea. All 316 SS 2-point level plus tilt probe.

24 ea. Batch controller with lighted pushbuttons and lights

24 ea. Controller-to-probe cable

24 ea. Controller cable receptacle box

24 ea. Product select pneumatic patch panel

#### PROBE:

2-point level with tilt interlock, 316 SS.

3/4" OD x 60" long, designed for rough handling.

Switch points at control point, and 3" above control point

Laser engraved graduated scale on probe.

Tilt switch requires probe to be within +/- 20 deg of vertical for the system to reset

Vapor tight sliding fitting.

3/4" male NPT process connections.

The 2 sensors are totally independent and are fail safe (indicate high) on open or shorted cable conductors.

Max pressure 50 psig, 250 deg F.

Intrinsically Safe for Class I, Div 1 Groups A, B, C, D when used with supplied controller.

#### **BATCH CONTROLLER:**

NEMA 4X enclosure with hermetically sealed switches and relays; and lights and timers suitable for Class I, Div. 2 without type Z-purge.

Intrinsically safe FM approved sensor drivers for Class I, Div 1 Hazardous areas.

Two level inputs plus electronic tilt switch with built-in time delay to eliminate chatter.

115 VAC/5 amp switched output connects directly to user's product valve controls. Connections are provided to power external status lights.

Accepts external emergency trip switch inputs.

5 second self clearing horn blast at loading completion via LSH

Continuous horn blast if loading completion via LSHH, silenced by acknowledge button

Setup-Off-Auto switch and lighted pushbutton switches for reset, trip, and acknowledge. Setup mode allows setup and testing prior to loading.

Open/Closed indication for each product valve via lights on front panel. Up to 10 valves, indication only. Green flash "open", red steady "closed".

Power source 115 VAC/ 5 amp. User to supply circuit protection.

#### PROBE-TO-CONTROLLER CABLE:

Industry standard mini-change 5/C rubber insulated cable with M/F connectors

Screw on connectors with dust caps at each end.

Weather and corrosion resistant rated IP-65

Designed for repeated mating.

#### **CONTROLLER CABLE RECEPTACLE BOX:**

Corrosion and weather resistant 5 point terminal block inside.

Spring loaded hinged cover.

IS safety blue.

Rev 032313







## TANK CAR LOADING SYSTEM PROPOSAL FOR DOW CHEMICAL TEXAS CITY FEATURES AND SPECIFICATIONS A300-SP0612

Page 2

#### PRODUCT SELECT PNEUMATIC PANEL:

Select any one of up to 10 product valves.

Quick connect couplings. Female hose end coupling is valved shut when not plugged in.

Male bulkhead panel end couplings are vented and have captive dust caps.

Panel couplings have 3/8" dual ferrule tubing connections.

Panels are 1/4" stainless steel that will mount to a user supplied Unistrut frame.

Removable metallized custom product labels supplied as 1, 2, 3 ... 10.

Each panel comes with a single 3 ft.316 SS braided hose with  $\frac{1}{4}$ " male NPT connector at one end and a valved female quick disconnect with a captive dust cap at the other end.

Approx size 12" x 15".

#### ITEMS NOT INCLUDED::

Horns

External lights

Solenoid valves

Rev 032313







## TANK CAR LOADING SYSTEM PROPOSAL FOR DOW CHEMICAL TEXAS CITY FEATURES AND SPECIFICATIONS A300-SP0612

Page 3

#### **CONTROL SEQUENCE**

#### ON POWER-UP IN SET-UP OR AUTO:

Control solenoid valve de-energized, Valve is closed.

Red light on "TRIP (CLOSE)" push button switch will be on.

If "RESET" is not pressed within 5 seconds of power up, the horn will sound for 5 seconds, then clear. After another 5 seconds the horn will resound and the red HI-HI level (PUSHTO ACKN) light will flash. Pressing the ACKN button will silence the horn and stop the flash. Pressing the "RESET" button will also silence the horn and start the loading operation.

#### -NOTE-

The tilt interlock will prevent the system from being reset unless the probe is within+/- 20 degrees of vertical

#### START LOADING:

Pushing the RESET (OPEN) push button will open the selected product valve.

The TRIP (CLOSE) light will go out and the green RESET (OPEN) light will go on.

The valve will remain open until the LSH sensor detects a liquid. At that time the valve will close, the red TRIP(CLOSE) light will go on, the green RESET (OPEN) light will go out. Then after a 5 second delay the horn will sound for 5 seconds and clear.

#### **ABNORMAL TRIP:**

If for some reason the primary LSH does not work, a totally independent LSHH at a point 3" above the LSH point will trip the valve closed, turn on the horn after a 5 second delay and flash the HI-HI LEVEL (PUSH TO ACKN.) push button. The horn will continue to sound and the light will flash until the HI-HI LEVEL (PUSH TO ACKN.) push button is pressed by the operator, which will silence the horn and stop the flash. The HI-HI level will continue to glow steady as long as the high LSHH sensor remains wetted.

If the system is tripped via the optional external trip contact, the valve will close, and the horn and light sequence will be the same as a normal trip.

#### **SET-UP MODE:**

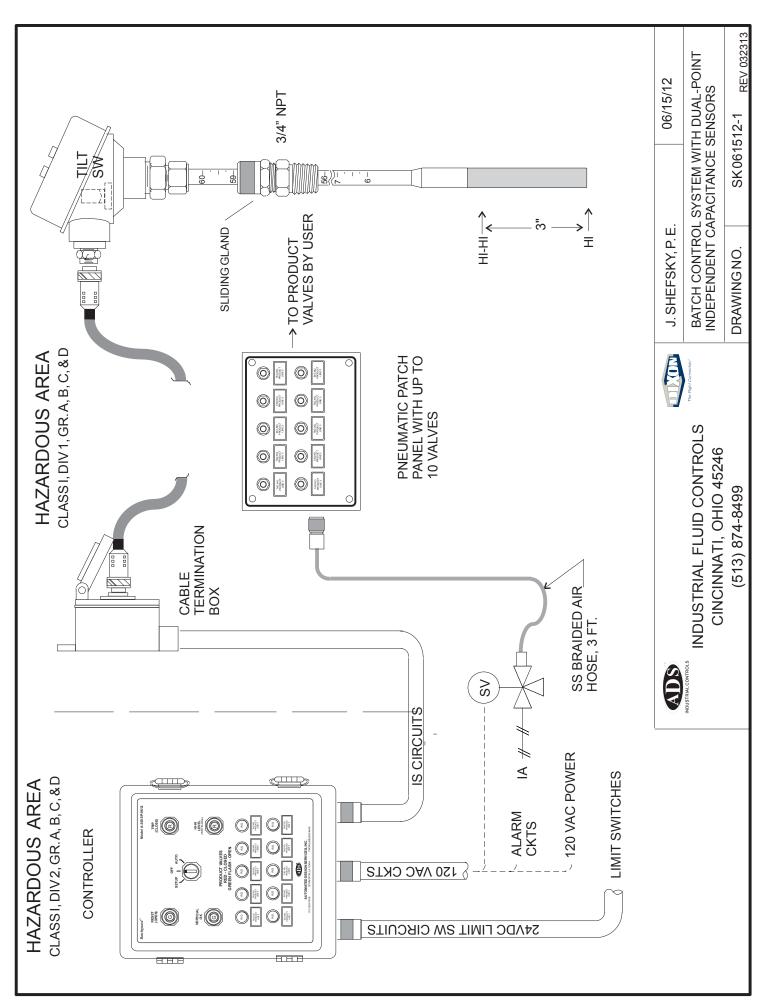
The control sequence described above also applies in the set-up mode, with the exception that the solenoid valve will always remain de-energized. This mode is for set up and testing the functionality of the system.

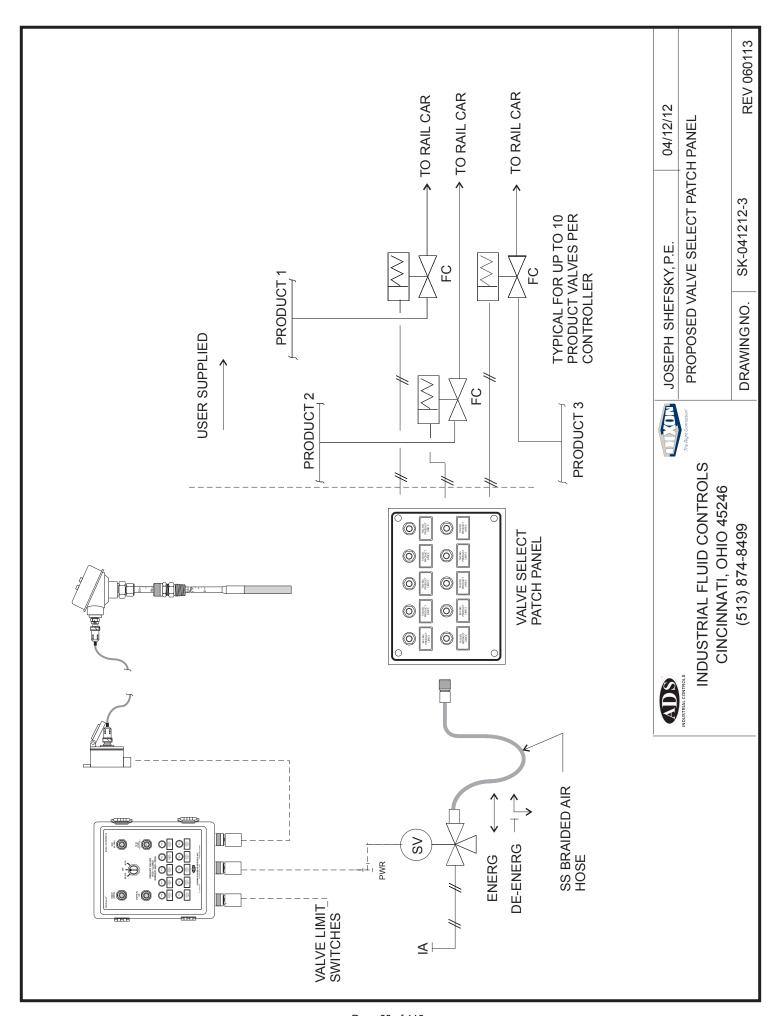
Rev 032313

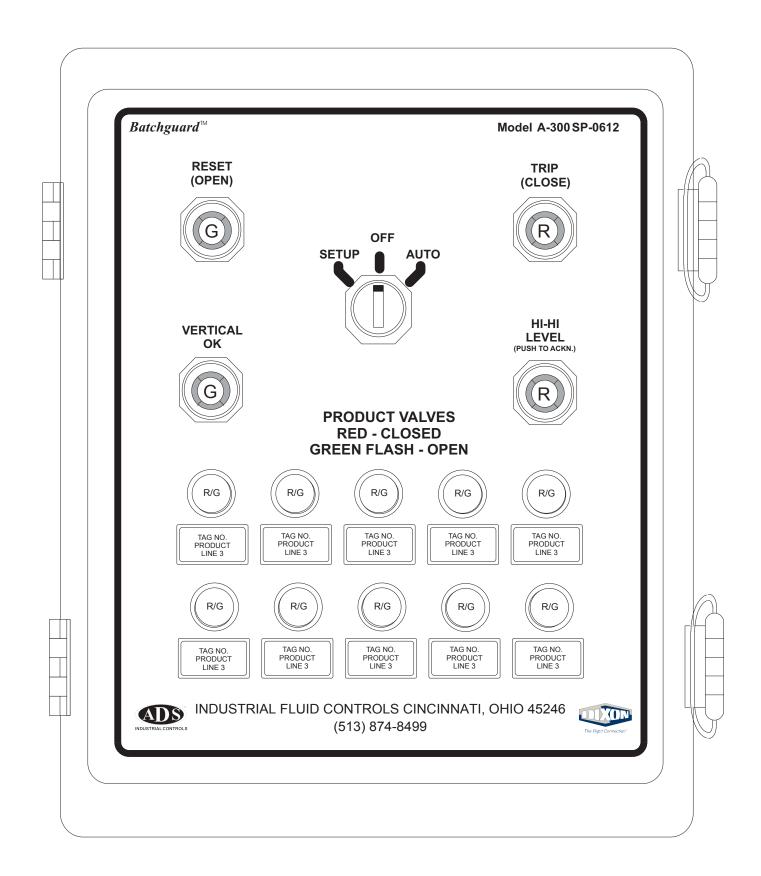








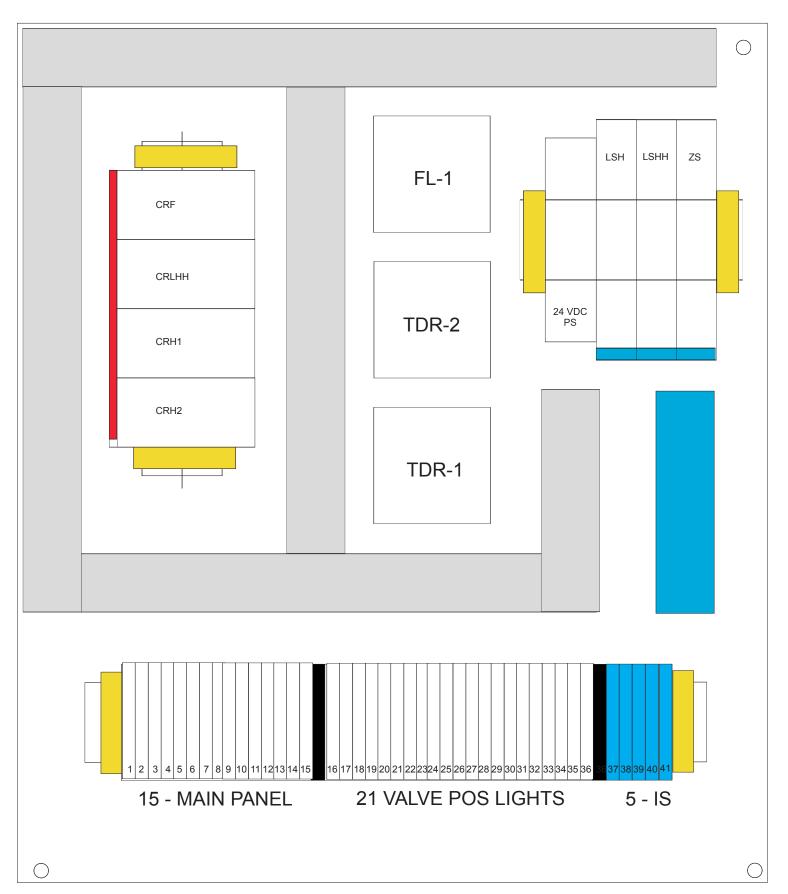




#### CONTROLLER FRONT ELEVATION 15.5"W x 18"H x 8.75"D

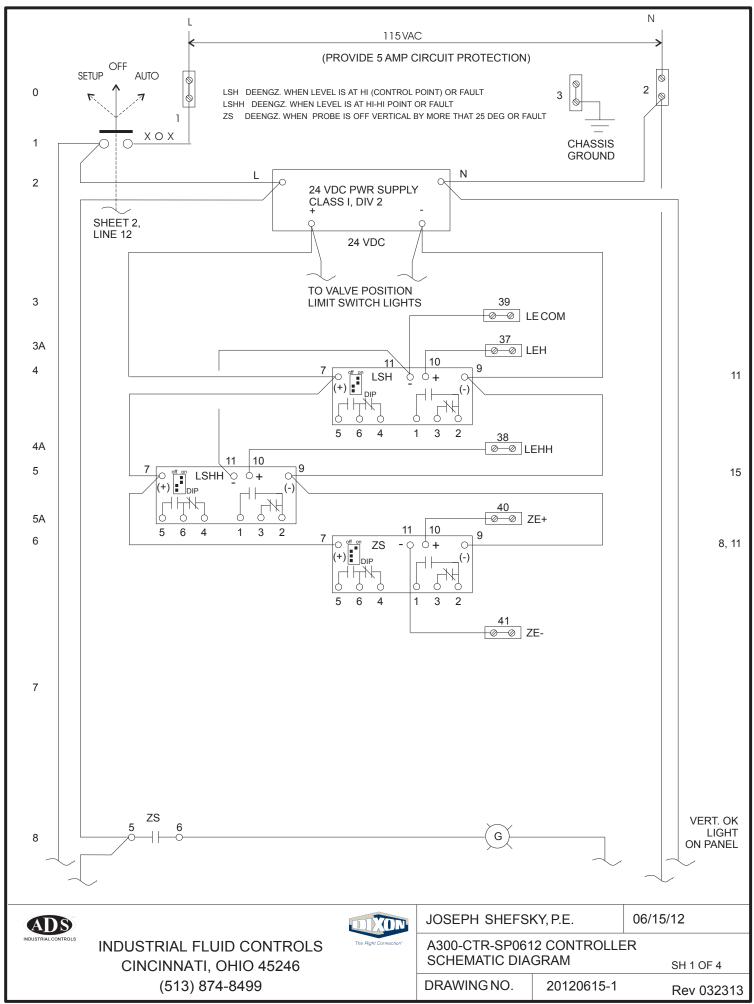
# TAG NO. PRODUCT LINE 3 TAG NO. PRODUCT LINE 3

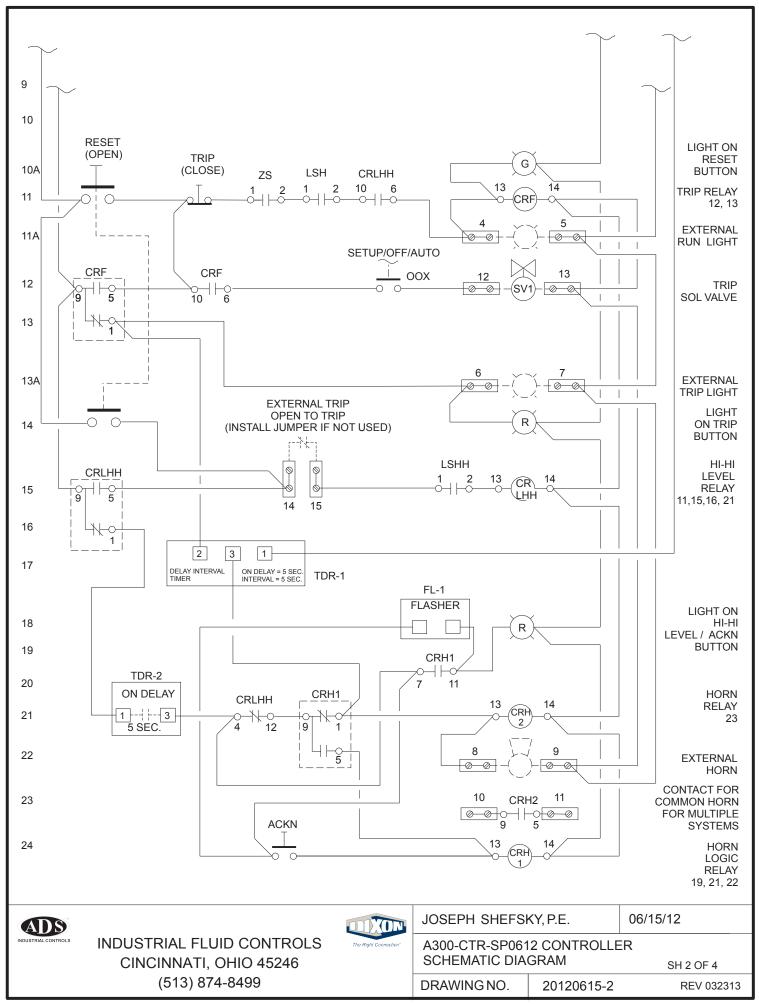
PATCH PANEL 8" X 12" X 1/4"THK ANODIZED ALUMINUM FACE WITH REMOVABLE NAME TAGS

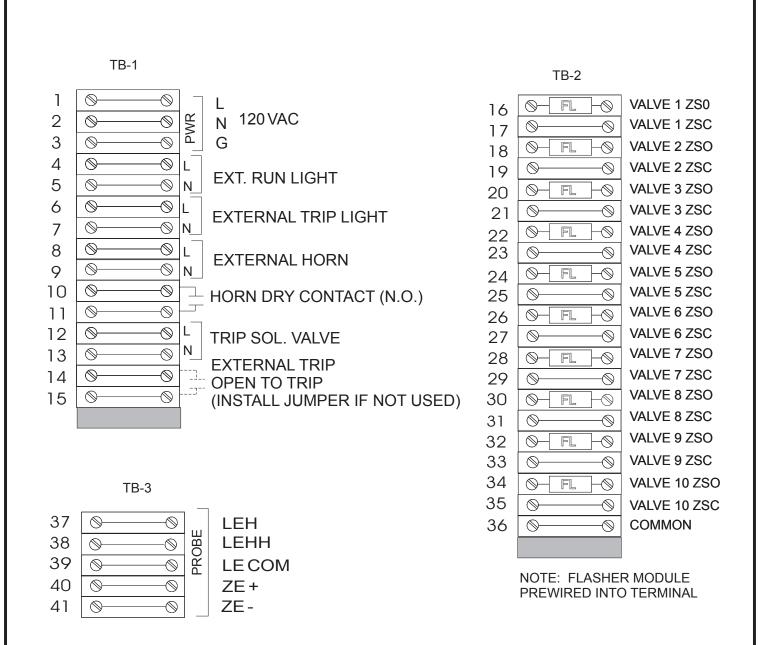


**CONTROL PANEL LAYOUT** 

Rev 02/19/13 Changed order LSH LSHH ZS











JOSEPH SHEFSKY, P.E.

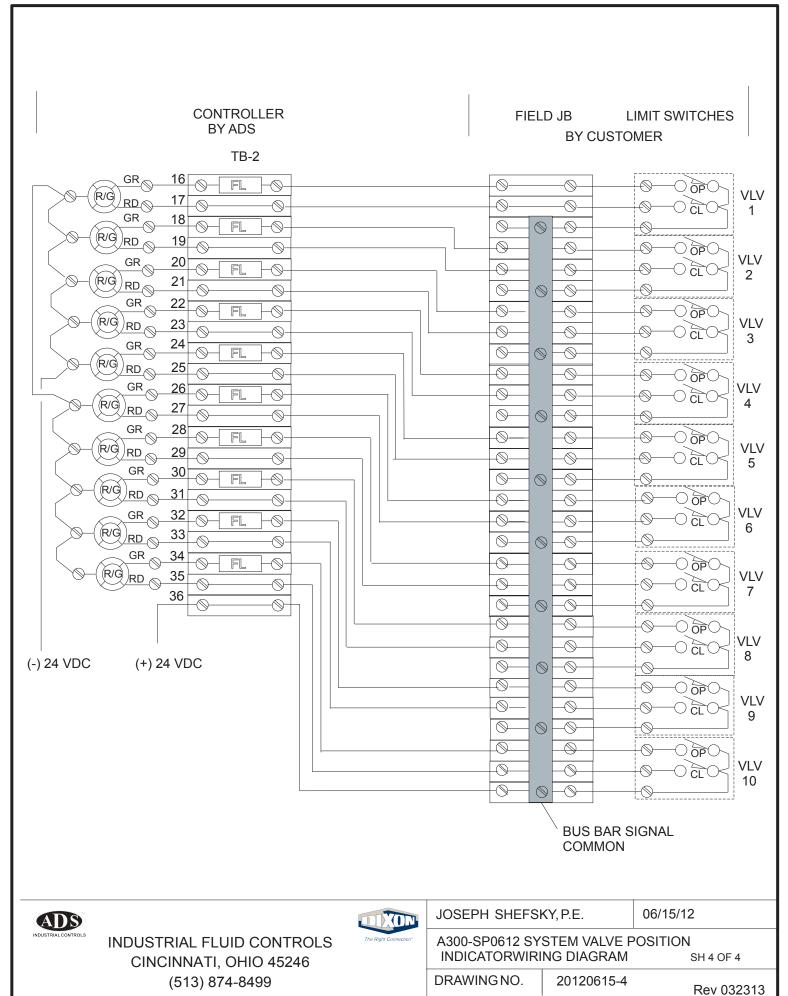
09/18/12

A300-CTR-SP0612 CONTROLLER TERMINAL STRIP LAYOUT SH 3 OF 4

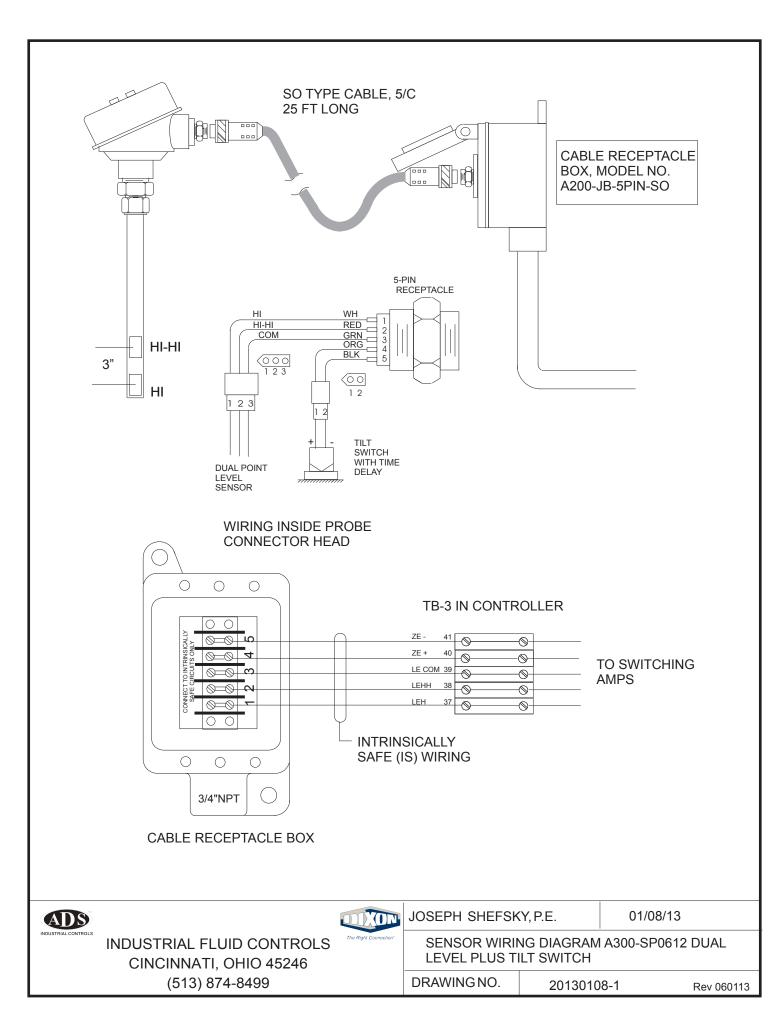
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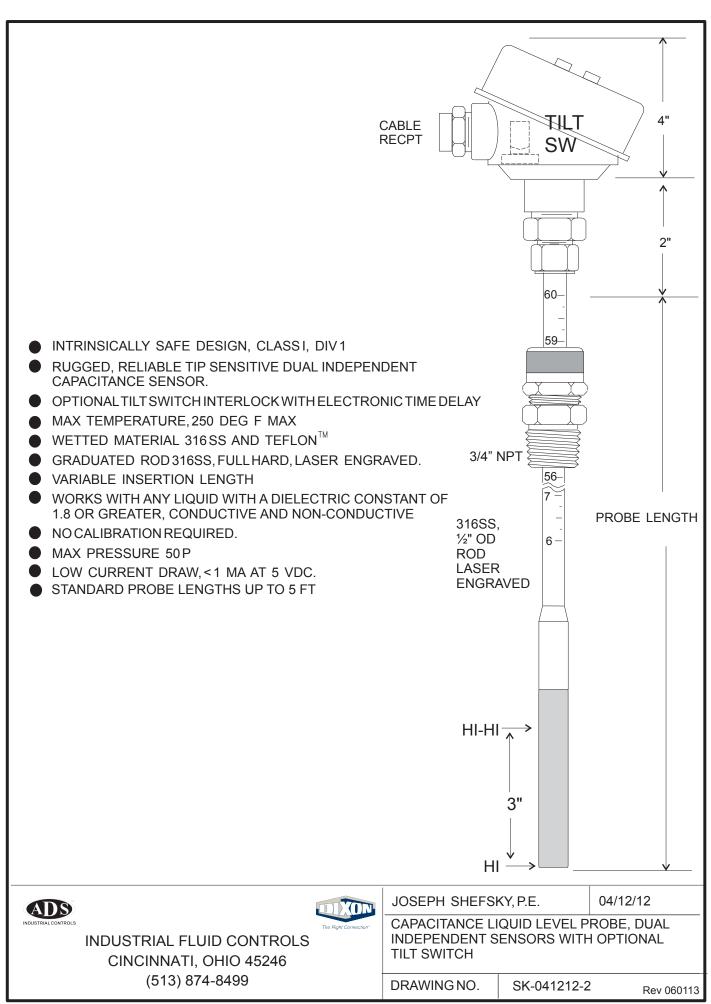
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Rev 010313



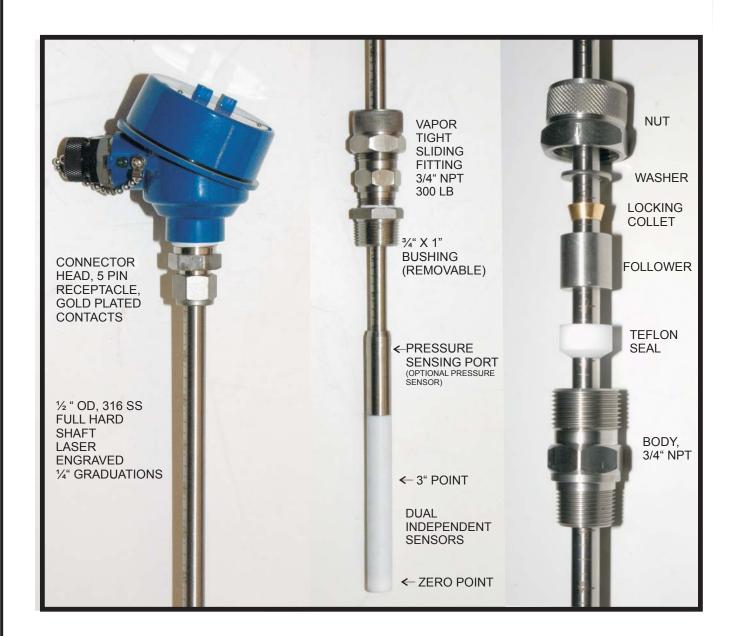
Page 75 of 118





# DUAL-POINT $Phase Shift^{TM}$ LIQUID LEVEL PROBE

- DIRECTLY INTERCHANGEABLE WITH DUAL POINT ULTRASONIC PROBE
- TOTALLY INDEPENDENT HI AND HI-HI SENSORS
- WORKS FOR ALL FLUIDS WITH DIELECTRIC CONSTANT 0 1.8 OR GREATER
- NO CALIBRATION REQUIRED, NOT AFFECTED BY TANK GEOMETRY
- HEAVY DUTY PRESSURE TIGHT SLIDING FITTING WITH LOCKING COLLET
- FULL HARD 316 SS SHAFT WITH LASER ENGRAVED SCALE
- OPTIONAL PRESSURE SENSOR FOR ADDITIONAL LAYER OF PROTECTION





INDUSTRIAL FLUID CONTROLS CINCINNATI, OHIO 45246 (513) 874-8499





**OPTIONAL** 

STAINLESS STEEL ARMORED CABLE STANDARD LENGTHS 15, 20, 25 FT. LENGTHS UP TO 100 FT AVAILABLE.



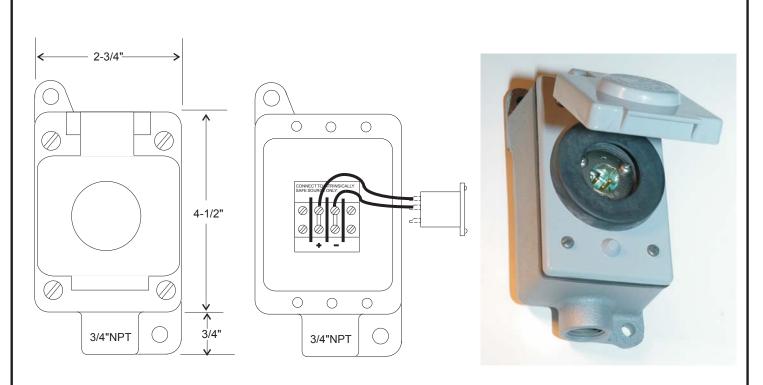
SO STYLE RUBBER JACKET CABLE





CABLE CONNECTORS

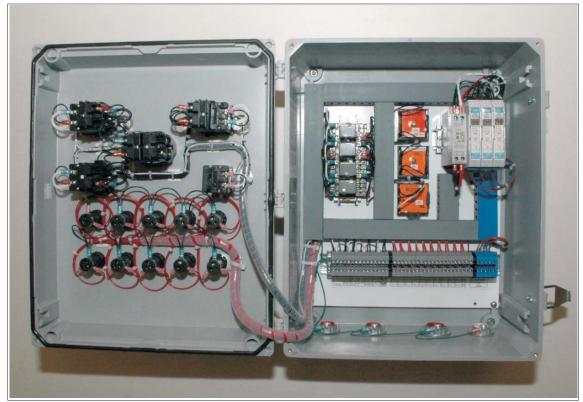
INDUSTRY STANDARD SO TYPE CABLE



CABLE JUNCTION BOX FOR MODELS A-100 AND A-200

### CONTROLLER MODEL A300-CTR-SP0612







PNEUMATIC PRODUCT SELECT PANEL

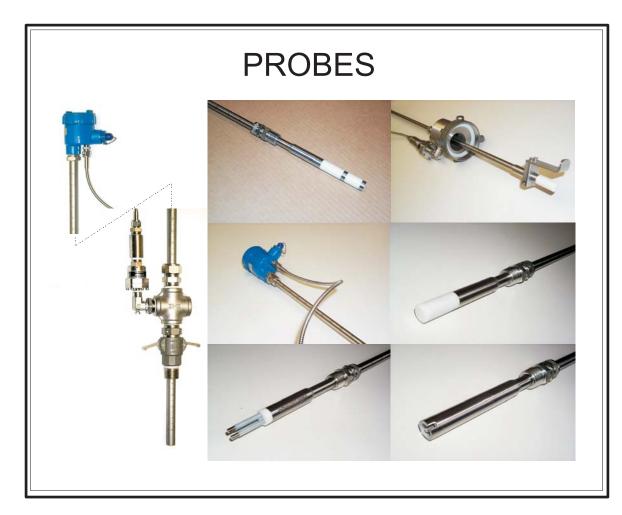




### INDUSTRIAL FLUID CONTROLS

CINCINNATI, OHIO 45246 (513) 874-8499

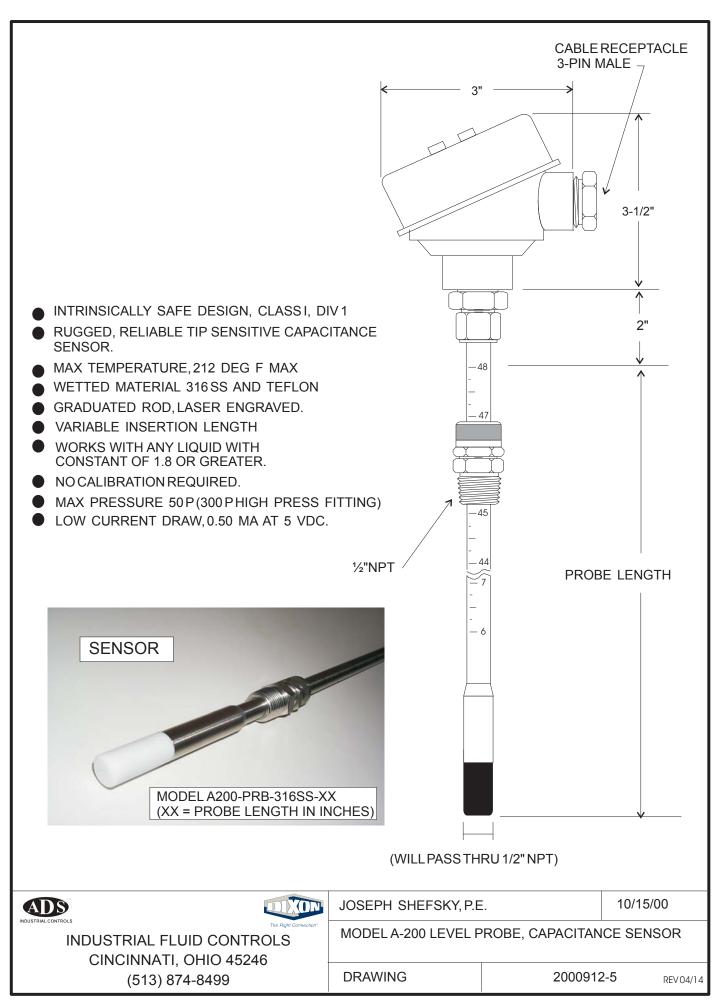
dixonvalve.com

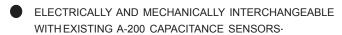


# Manufacturers of liquid level controls for overfill prevention.

- Liquid terminal automation
- Field storage







INTRINSICALLY SAFE DESIGN, CLASSI, DIV1 WITH ADS, INC. INTERFACE.

RUGGED, RELIABLE CONDUCTIVITY SENSOR

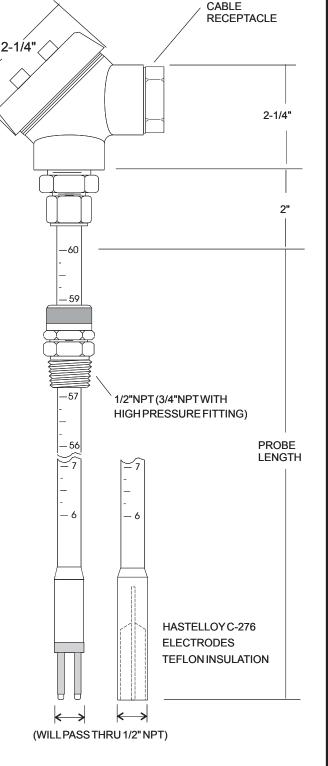
■ TEMPERATURE, 300 DEG F MAX, HIGHTEMP OPTION 500 DEG F.

■ WETTED MATERIAL 316SS AND TEFLON<sup>™</sup>.

- GRADUATED ROD, LASER ENGRAVED.
- VARIABLE INSERTION LENGTH
- WORKS WITH CONDUCTIVE FLUIDS ONLY.
- SENSITIVITY 0.2 3.3 MEG OHM ADJUSTABLE. FACTORY SETTING 200 K OHM UNLESS SPECIFIED OTHERWISE.
- MAX PRESSURE 50 P (300 P HIGH PRESS FITTING)
- LOW CURRENT DRAW, 0.50 MA AT 5 VDC.
- INTEGRAL SPLASH SHIELD SINGLE ELECTRODE DESIGN











JOSEPH SHEFSKY, P.E.

9/12/00

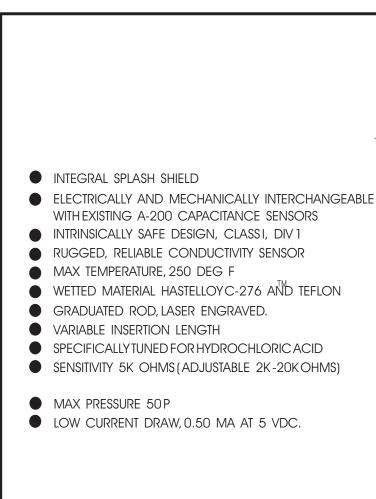
MODEL A-200 CONDUCTIVITY LEVEL PROBE SINGLE AND DUAL ELECTRODES

DRAWING

2000912-5

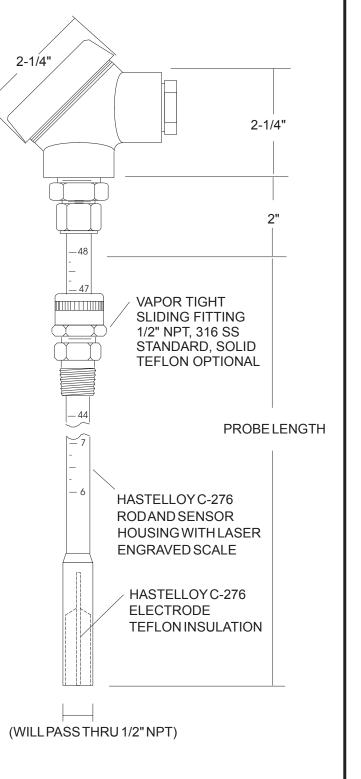
REV 06/11

INDUSTRIAL FLUID CONTROLS CINCINNATI, OHIO 45246 (513) 874-8499





(513) 874-8499







JOSEPH SHEFSKY, P.E.

2/26/02

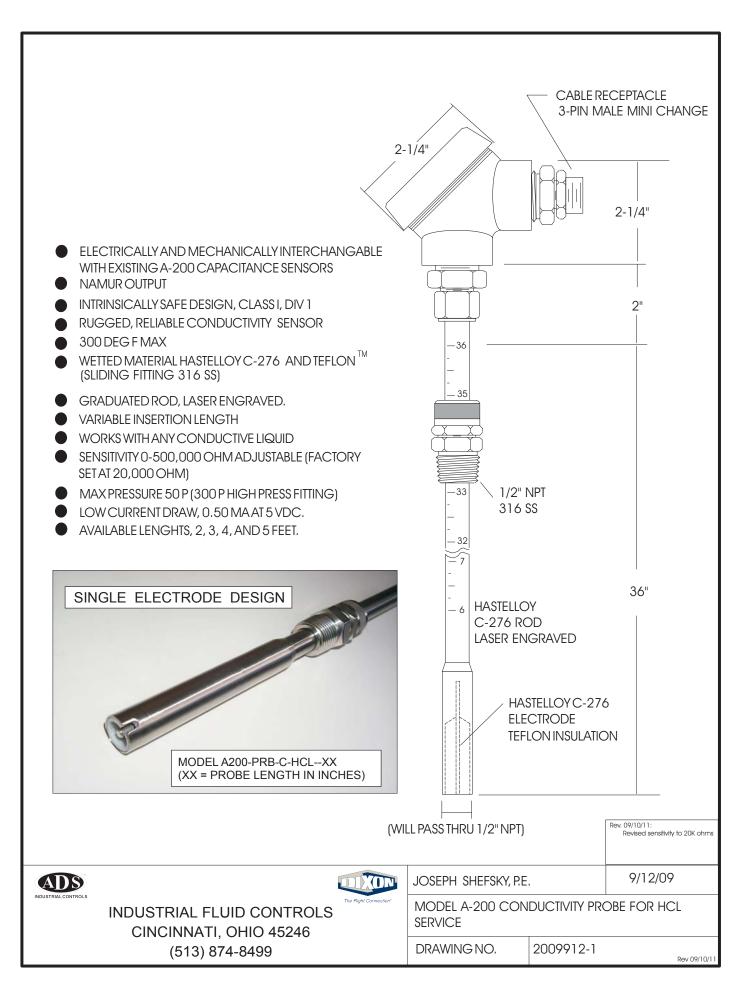
INDUSTRIAL FLUID CONTROLS
CINCINNATI, OHIO 45246

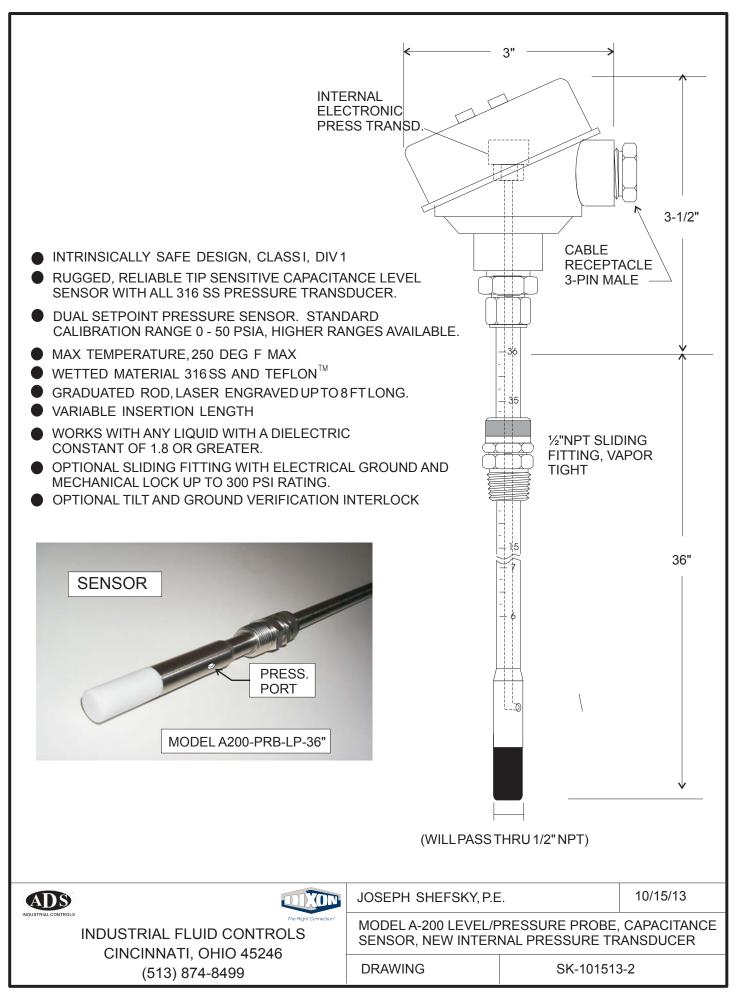
MODEL A-200 CONDUCTIVITY PROBE WITH INTEGRAL SPLASH SHIELD FOR TOP LOADING HYDROCHLORIC ACID

DRAWING NUMBER

20020226-3

REV 04/01/12





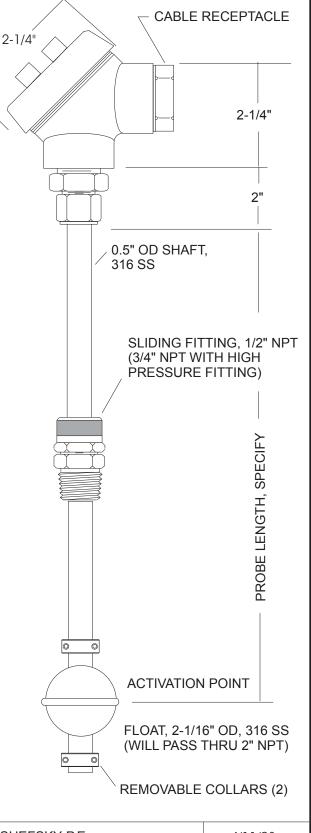
#### - CAUTION -

THE POSITION OF THE UPPER AND LOWER FLOAT STOP COLLARS IS CRITICAL TO THE PROPER OPERATION OF THE PROBE. IF THE FLOAT NEED TO BE TEMPORARILY REMOVED BE SURE TO REPLACE THE STOP COLLARS AT THE ORIGINAL LOCATIONS. THE PROPER LOCATIONS ARE ETCHED ON THE ROD.

- INTRINSICALLY SAFE DESIGN, CLASSI, DIV 1
- RUGGED, RELIABLE MAGNETIC FLOAT SENSOR WITH HERMETICALLY SEALED REED SWITCH
- MAX TEMPERATURE, 400 DEG F
- WETTED MATERIAL 316SS AND TEFLON<sup>TM</sup>
- VARIABLE INSERTION LENGTH
- WORKS WITH ANY LIQUID WITH SPECIFIC GRAVITY GREATER THAN 0.65
- NO CALIBRATION REQUIRED.
- MAX PRESSURE 50 P (300 PHIGH PRESS FITTING)
- LOW CURRENT DRAW, 0.50 MA AT 5 VDC.











JOSEPH SHEFSKY, P.E.

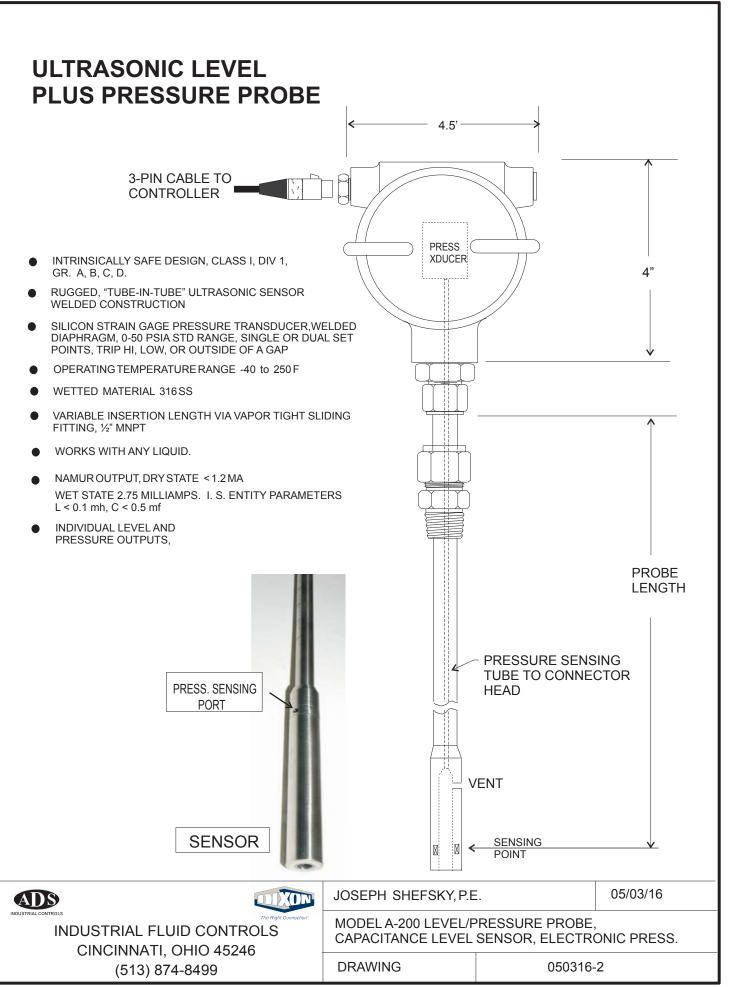
4/11/03

INDUSTRIAL FLUID CONTROLS CINCINNATI, OHIO 45246 (513) 874-8499 FLOAT TYPE PROBE FOR SERIES A-200 SYSTEMS INTRINSICALLY SAFE

DRAWING NO

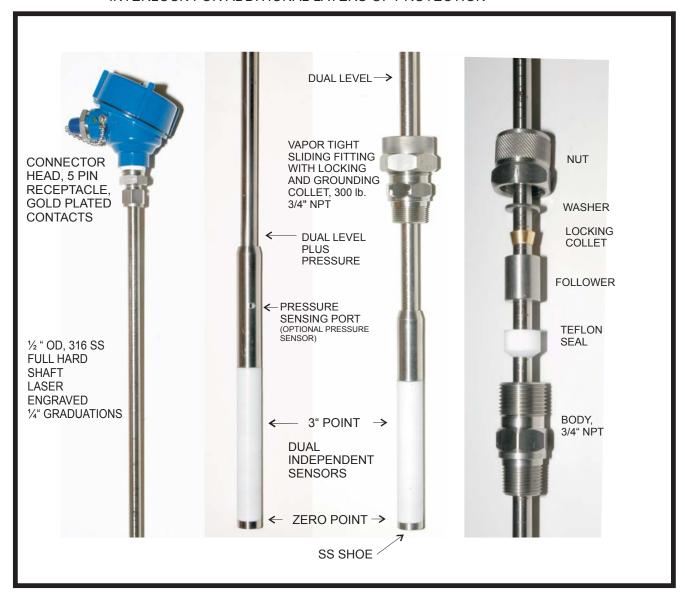
20030411-1

REV. 07/17/07



# DUAL-POINT *Phase Shift* LIQUID LEVEL PROBE

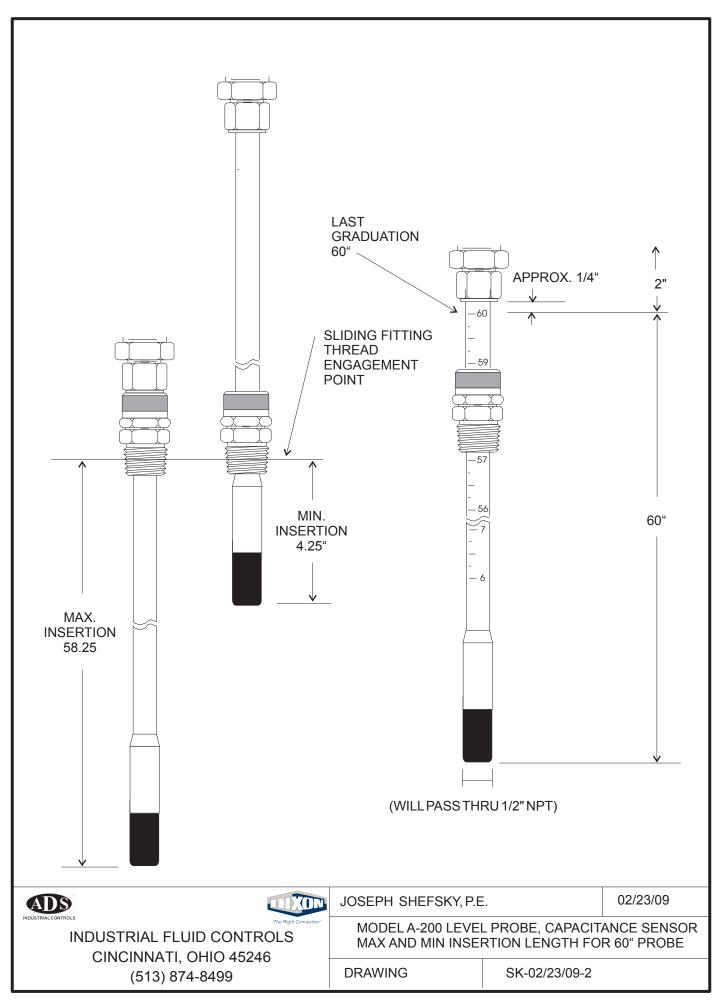
- DIRECTLY INTERCHANGEABLE WITH DUAL POINT ULTRASONIC PROBE
- TOTALLY INDEPENDENT HI AND HI-HI SENSORS
- WORKS FOR ALL FLUIDS WITH DIELECTRIC CONSTANT 0 1.7 OR GREATER
- NO CALIBRATION REQUIRED, NOT AFFECTED BY TANK GEOMETRY
- HEAVY DUTY PRESSURE TIGHT SLIDING FITTING WITH LOCKING COLLET
- FULL HARD 316 SS SHAFT WITH LASER ENGRAVED SCALE
- OPTIONAL PRESSURE SENSOR, TILT SWITCH, AND GROUND VERIFICATION INTERLOCK FOR ADDITIONAL LAYERS OF PROTECTION





INDUSTRIAL FLUID CONTROLS CINCINNATI, OHIO 45246 (513) 874-8499





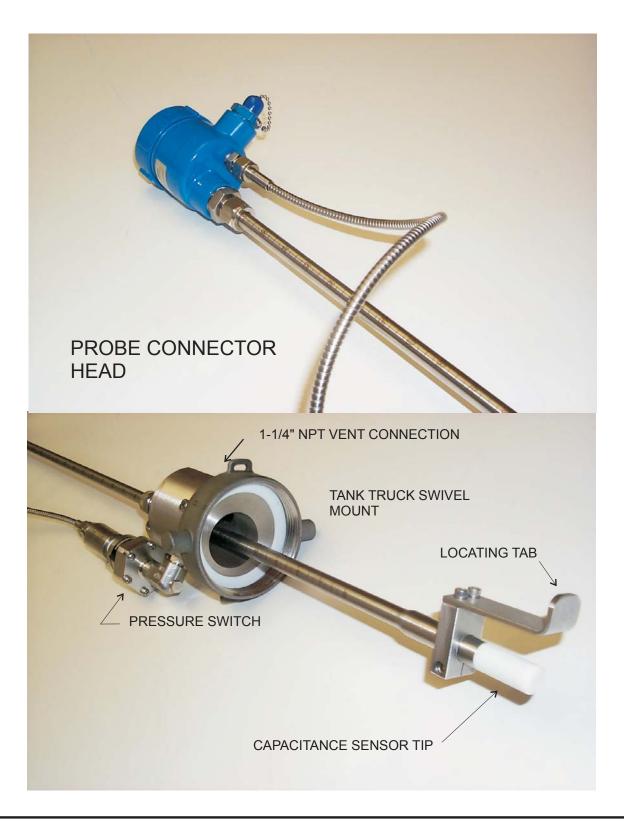
# SPECIAL CONDUCTIVITY PROBE FOR LATEX APPLICATION





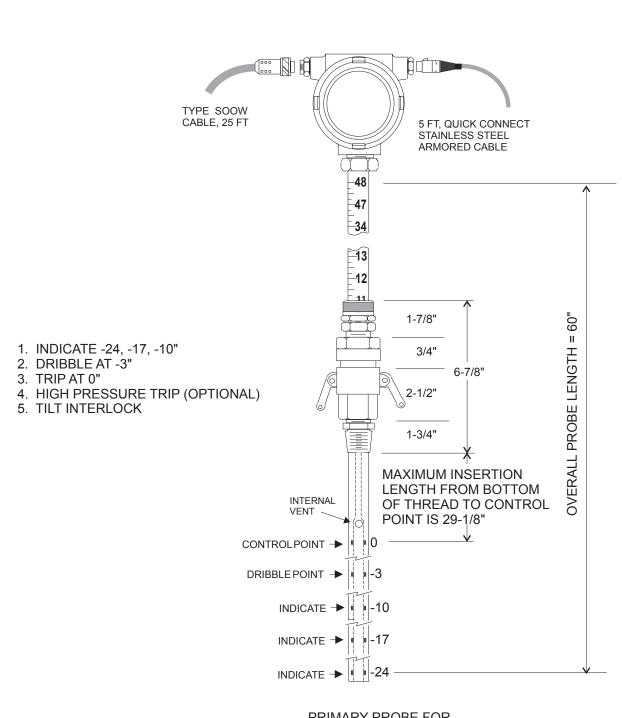


# SINGLE POINT CAPACITANCE PROBE WITH PRESSURE SWITCH AND TANK TRUCK SWIVEL ADAPTER WITH 1-1/4" VENT CONNECTION AND LOCATING TAB FOR CLOSED DOME LOADING









PRIMARY PROBE FOR TWO PROBE SYSTEM





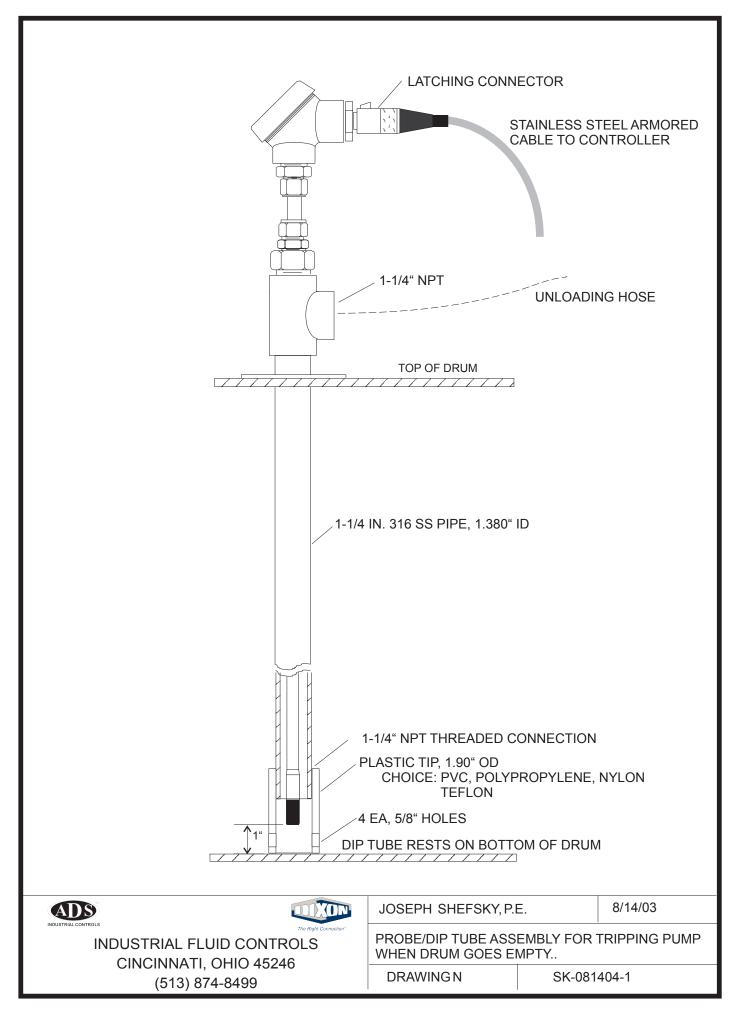
JOSEPH SHEFSKY, P.E.

10/02/07

5-POINT TUBE-INTUBE ULTRASONIC PROBE

DRAWING NO.

100207-2





# **SPILLGUARD**

#### REDUNDANT LIQUID LEVEL ALARM



MODEL B-100F

The **MODEL B-100F SPILLGUARD**<sup>™</sup> adds affordable redundant high level alarm to existing continuous level controls •••• Low installed cost, requires no external power or additional wiring to the control room.

#### **APPLICATION**

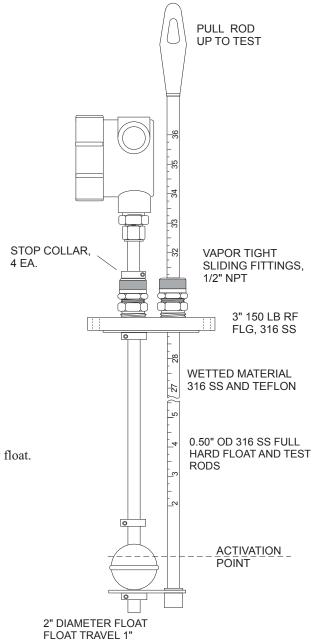
The Model B-100F SPILLGUARD™ is the perfect companion for existing liquid level instrumentation. This novel instrument provides totally independent and redundant high level sensing and alarming for existing 4-20 MA analog level indication and control loops.

#### **OPERATION**

The Model B-100F SPILLGUARD<sup>™</sup> employs a variable insertion length (up to 5 ft. standard) float sensor probe and installs onto the vessel via 3" 150 lb flange. In most cases the sensor can be installed onto the vessel through an existing roof nozzle. Electrically it is wired directly in parallel with the existing level transmitter (two wires). During normal operation while the liquid level is below the sensor, the existing transmitter functions normally. However, when the liquid reaches the sensor, the loop current pegs upscale, regardless of the transmitter reading. Thus, high level alarming is retained even if the transmitter fails to read the correct liquid level, for example; due to a plugged lead, liquid in the low pressure lead, change in product specific gravity, or general failure of the transmitter. Self-test feature provided to test operation without raising level to activation point or removing probe from tank.

#### **SPECIFICATIONS**

- O Hermetically sealed reed switch element activated magnetically by float.
- O Activation point repeatability +/- 1/4".
- O Works with all 4-20 MA transmitters.
- O Minimum specific gravity 0.65
- O Wetted materials 316 SS, Teflon. Other materials available.
- O Insertion length 4" to 60" adjustable, longer lengths available.
- O Maximum temperature 400 deg F.
- O Pressure rating standard unit 50 psig. Consult factory for applications up to to 300 psig.







INDUSTRIAL FLUID CONTROLS CINCINNATI, OHIO 45246 (513) 874-8499



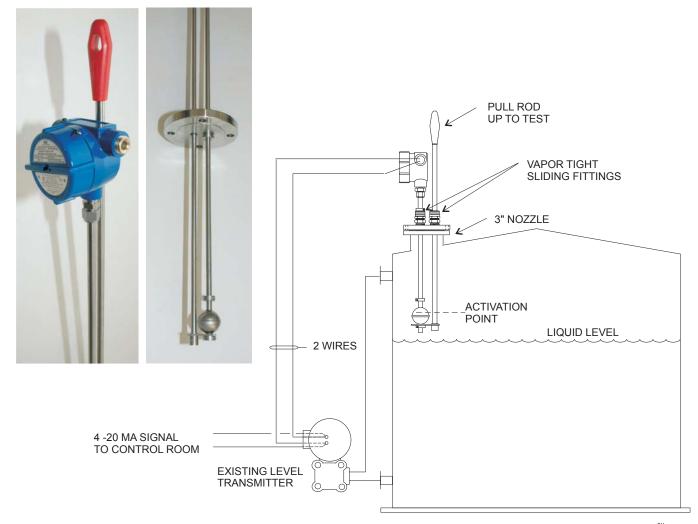


Figure 1. Typical installation with dp type level transmitter. The Model B-100F *Spillguard* can work in conjunction with any continuous liquid level instrument that outputs a 4-20 ma analog signal.

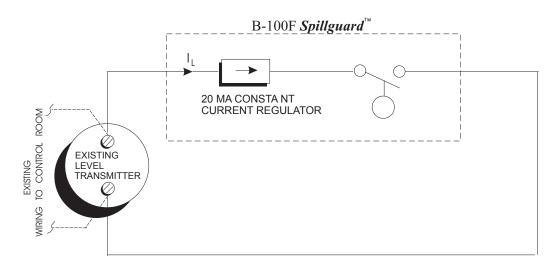


Figure 2. During normal operation the float switch is open and no current flows through the loop. When the level reaches the activation point the float switch closes, adding a constant 20 ma to the loop current. This pegs the loop current upscale regardless of the reading of the primary transmitter, thus providing the backup high level alarm.



## **INDUSTRIAL FLUID CONTROLS**



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#### INDUSTRIAL FLUID CONTROLS

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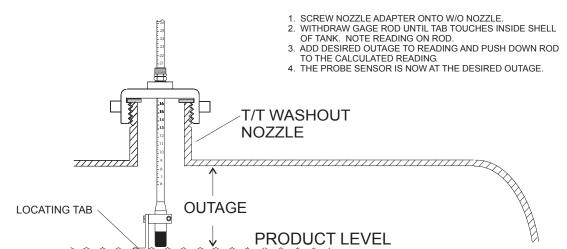
# Manufacturers of liquid level controls for overfill prevention.

- Liquid terminal automation
- Field storage



# LOCATING TAB FOR SETTING OUTAGE CLOSED DOME

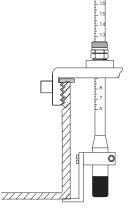
#### TO SET OUTAGE:

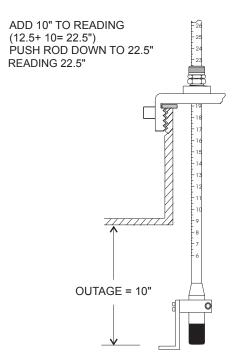




ROD WITHDRAWN READING 12.5"



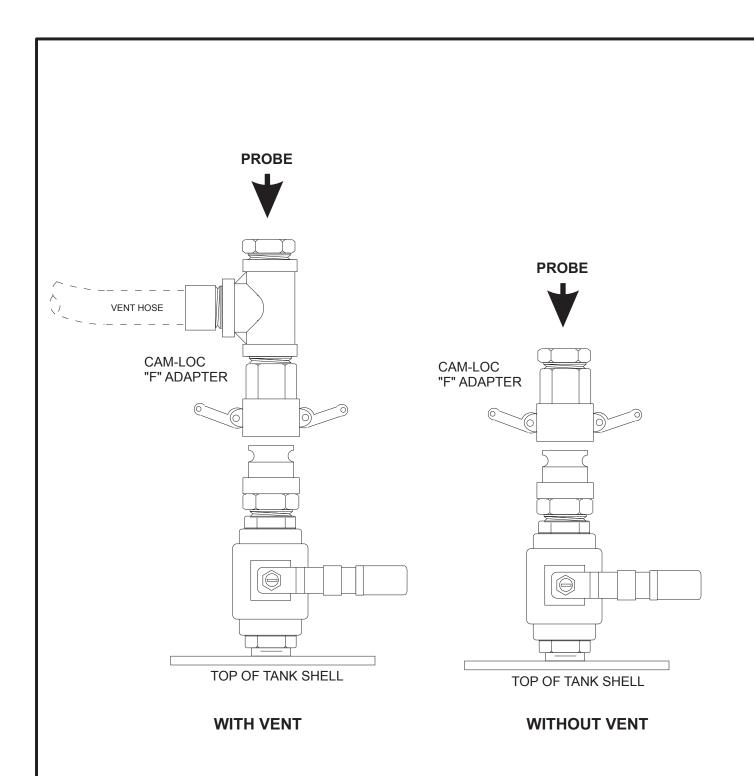






INDUSTRIAL FLUID CONTROLS CINCINNATI, OHIO 45246 (513) 874-8499









JOSEPH SHEFSKY, P.E.

11/11/13

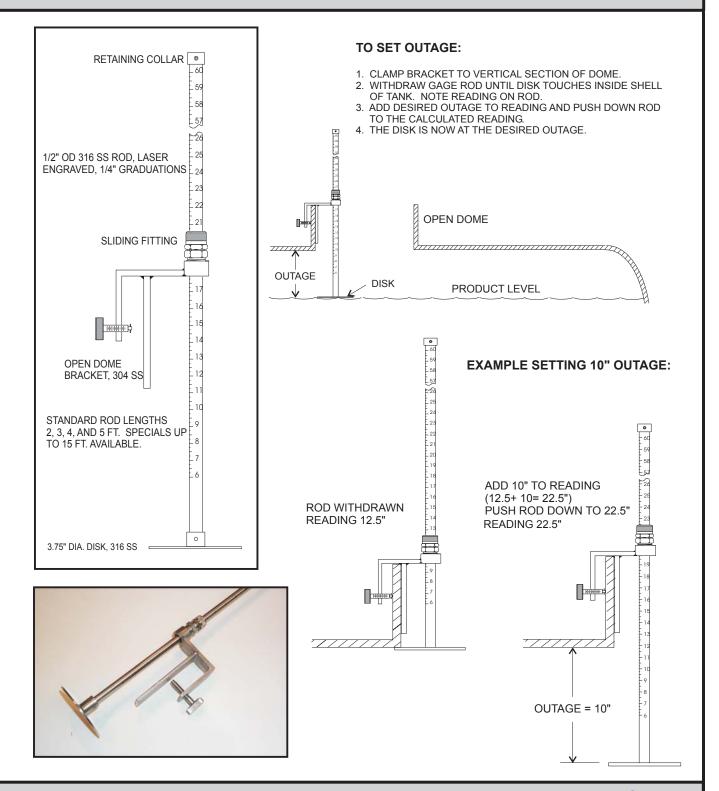
SPECIAL FITTING

DRAWING NO.

SK-111113-11

# **OUTGAGE**<sup>TM</sup>

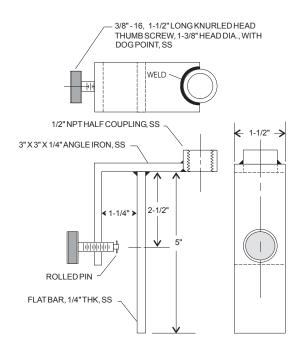
#### STAINLESS STEELOUTAGEGAGE





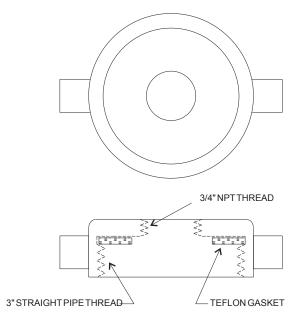
INDUSTRIAL FLUID CONTROLS CINCINNATI, OHIO 45246 (513) 874-8499







#### OPEN DOME LOADING ADAPTER BRACKET FOR OUTALARM AND SPILLGUARD LEVEL PROBES





316 STAINLESS STEEL

TANK TRUCK 3" WASH-OUT NOZZLE ADAPTER FOR OUTALARM AND SPILLGUARD LEVEL PROBES







SHIELD IN PLACE



SHIELD PUSHED UP FOR CLEANING

- SOLID TEFLON CONSTRUCTION
- REQUIRES 1" NPT PROCESS CONNECTION
- CAN SLIDE UP FOR CLEANING PROBE
- ALLOWS FULL IMPINGEMENT
   OF PRODUCT ONTO SENSOR WITHOUT TRIPPING.

SPLASH SHIELD FOR OUTALARM AND SPILLGUARD LEVEL PROBES



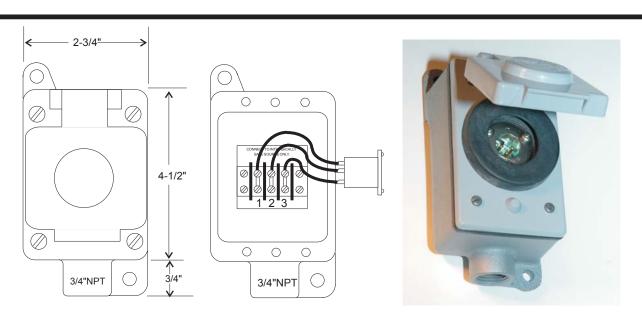




CABLE, STAINLESS STEEL ARMORED 15 FT, 25 FT, 50 FT. STANDARD OTHER LENGTHS OPTIONAL



CABLE, COILED RETRACTED - 4 FT. EXTENDED - 20 FT.



CABLE JUNCTION BOX FOR MODELS A-100 AND A-200





# OPTIONAL SO STYLE CABLE WITH SCREW-ON CONNECTORS FOR ADS, INC. SERIES A-100REMOTE, A-200, AND A-300 CONTROLS



SO STYLE RUBBER JACKET CABLE



**CABLE CONNECTORS** 



**EXPLOSION PROOF CONTROLLER RECEPTACLE** 



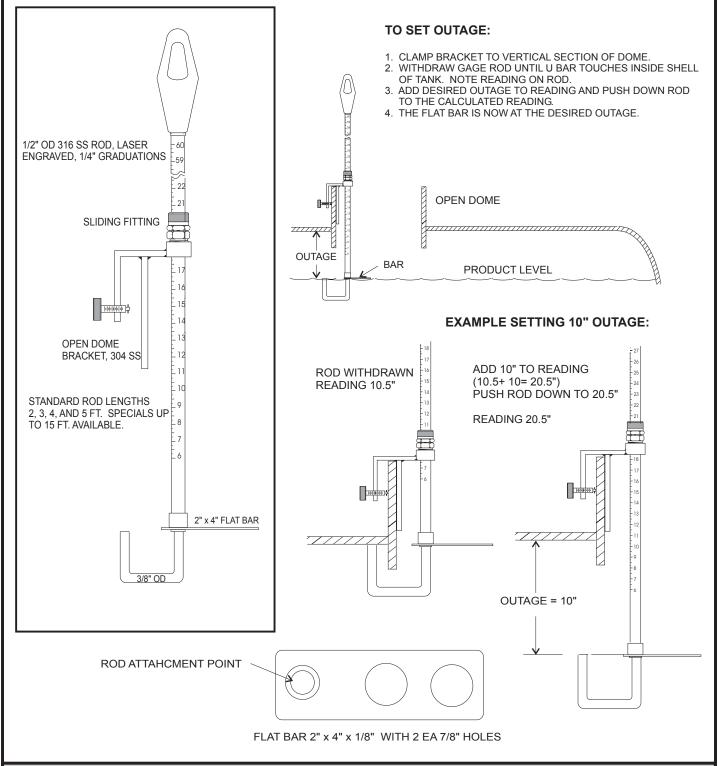
PROBE RECEPTACLE





# **OUTGAGE**<sup>TM</sup>

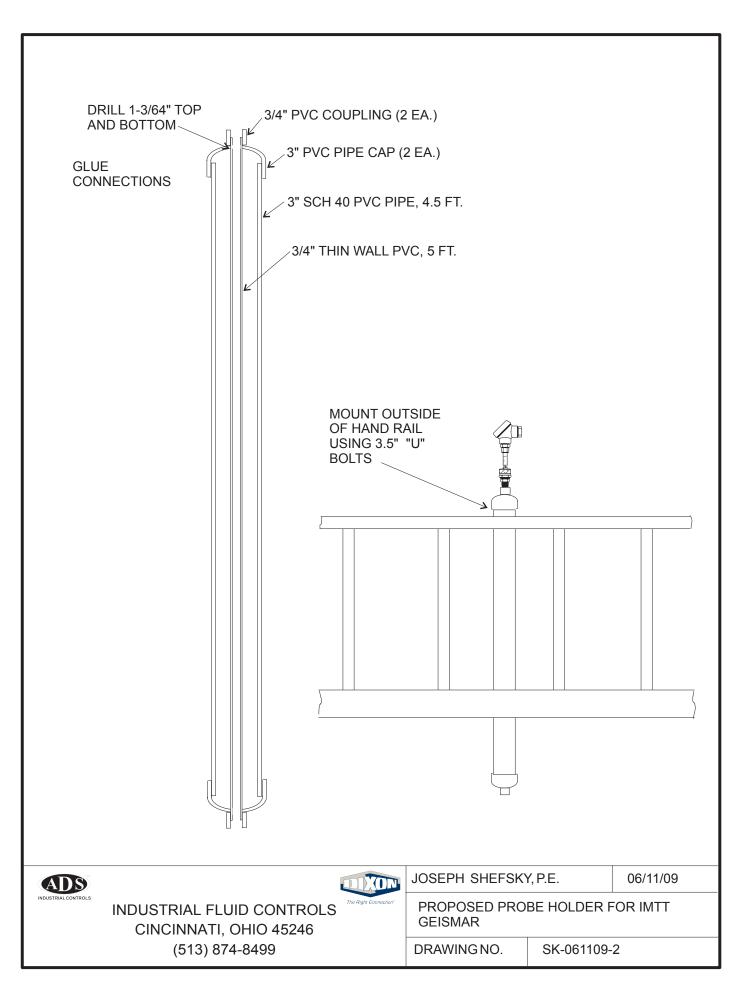
#### STAINLESS STEELOUTAGE GAGE





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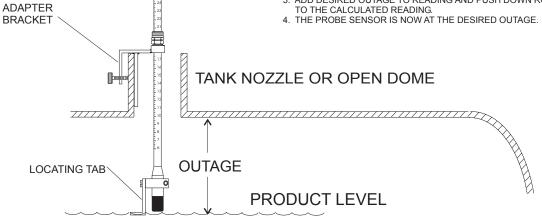




# LOCATING TAB FOR SETTING OUTAGE, **OPEN DOME**

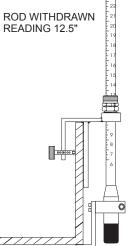
#### TO SET OUTAGE:

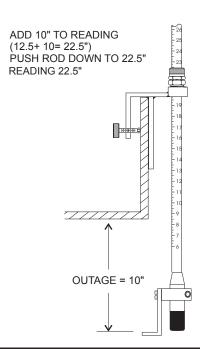
- CLAMP BRACKET TO VERTICAL SECTION OF DOME OR NOZZLE..
   WITHDRAW GAGE ROD UNTIL TAB TOUCHES INSIDE SHELL OF TANK. NOTE READING ON ROD.
- 3. ADD DESIRED OUTAGE TO READING AND PUSH DOWN ROD



**EXAMPLE SETTING 10" OUTAGE:** 









**OPEN DOME** 

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#### HIGH PRESSURE FITTING, MAX PRESSURE 150 LB







**EXPLODED VIEW** 





HIGH PRESSURE FITTING, MAX PRESSURE 300 LB



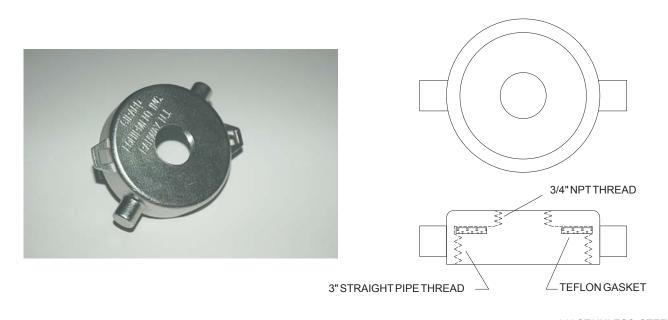




**EXPLODED VIEW** 

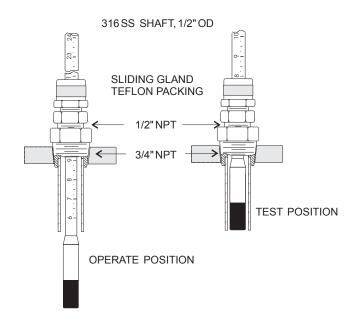






316 STAINLESS STEEL

#### TANK TRUCK WASHOUT NOZZLE ADAPTER DRILLED AND TAPPED 3/4" NPT

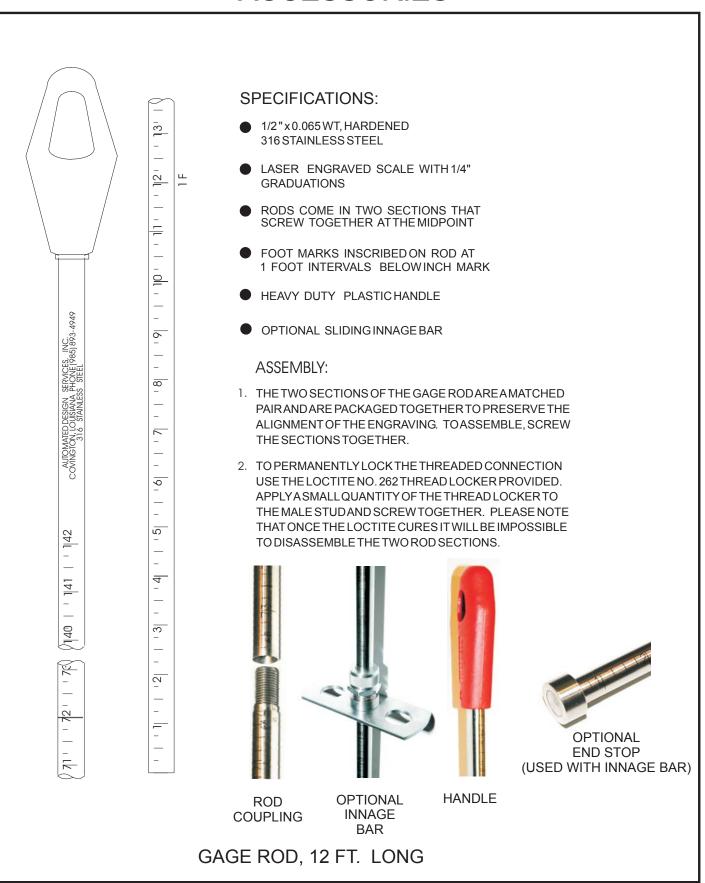




SELF TEST ADAPTER FOR OUTALARM AND SPILLGUARD LEVEL PROBES

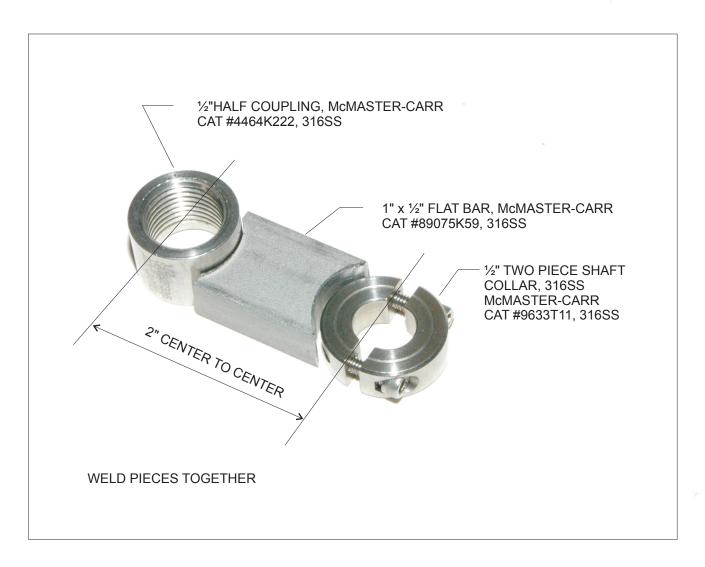








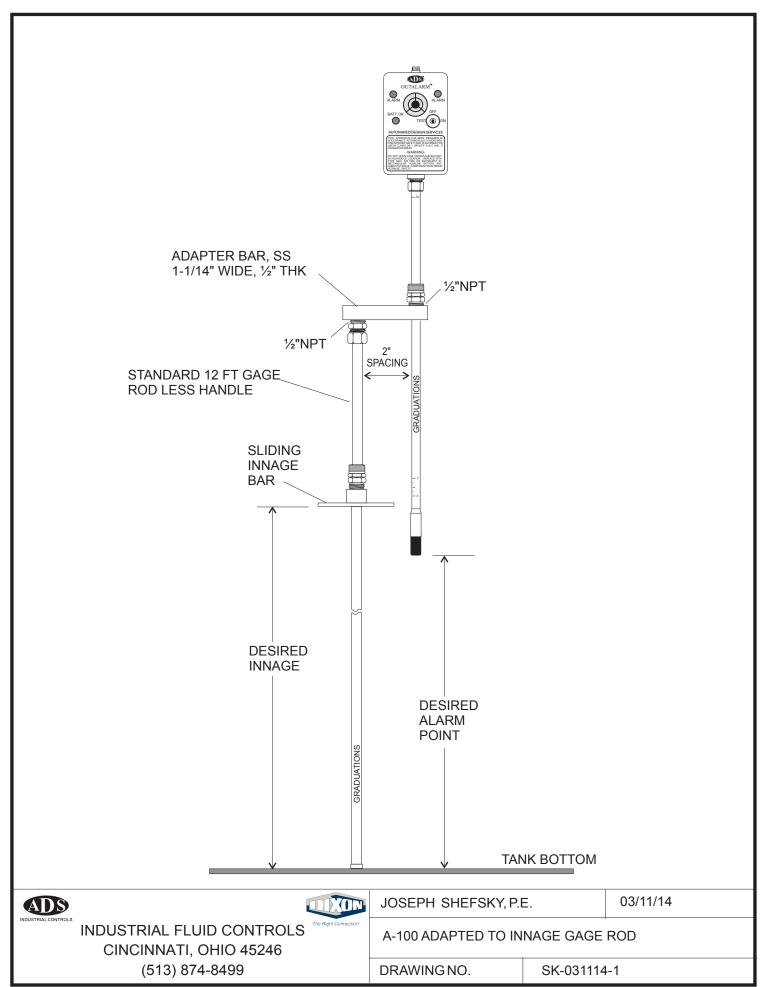


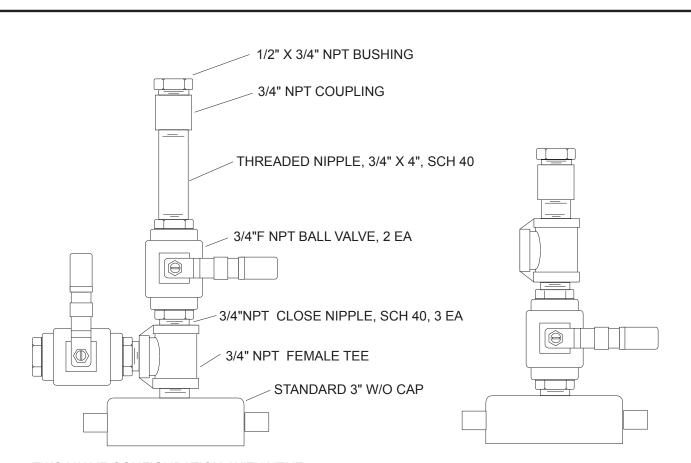


PROPOSED A-100 TO INNAGE GAGE ROD ADAPTER



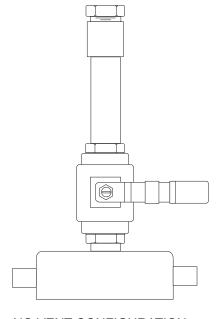






TWO VALVE CONFIGURATION WITH VENT







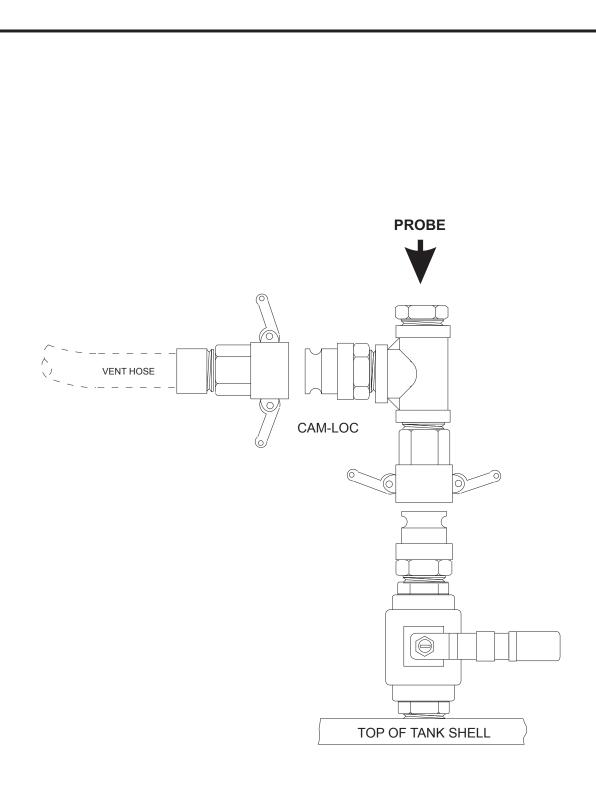
W/O CAP DRILLED AND TAPPED 1" NPT

NO VENT CONFIGURATION

TANK TRUCK 3" WASH-OUT NOZZLE ADAPTER VARIOUS CONFIGURATIONS FOR OUTALARM AND SPILLGUARD LEVEL PROBES











JOSEPH SHEFSKY, P.E.

DRAWING NO.

05/14/14

PROBE ADAPTION WITH VENT COLLECTION

SK-051414-1

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